





EQUIPMENT MANUAL

# SIMATIC

# S7-1500

CPU 1517T-3 PN/DP 6ES7517-3TP00-0AB0

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# SIEMENS

# SIMATIC

S7-1500 CPU 1517T-3 PN/DP (6ES7517-3TP00-0AB0)

**Equipment Manual** 

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#### Legal information

#### Warning notice system

This manual contains notices you have to observe in order to ensure your personal safety, as well as to prevent damage to property. The notices referring to your personal safety are highlighted in the manual by a safety alert symbol, notices referring only to property damage have no safety alert symbol. These notices shown below are graded according to the degree of danger.

#### **DANGER**

indicates that death or severe personal injury will result if proper precautions are not taken.

#### 

indicates that death or severe personal injury may result if proper precautions are not taken.

#### 

indicates that minor personal injury can result if proper precautions are not taken.

#### NOTICE

indicates that property damage can result if proper precautions are not taken.

If more than one degree of danger is present, the warning notice representing the highest degree of danger will be used. A notice warning of injury to persons with a safety alert symbol may also include a warning relating to property damage.

#### **Qualified Personnel**

The product/system described in this documentation may be operated only by **personnel qualified** for the specific task in accordance with the relevant documentation, in particular its warning notices and safety instructions. Qualified personnel are those who, based on their training and experience, are capable of identifying risks and avoiding potential hazards when working with these products/systems.

#### **Proper use of Siemens products**

Note the following:

#### **WARNING**

Siemens products may only be used for the applications described in the catalog and in the relevant technical documentation. If products and components from other manufacturers are used, these must be recommended or approved by Siemens. Proper transport, storage, installation, assembly, commissioning, operation and maintenance are required to ensure that the products operate safely and without any problems. The permissible ambient conditions must be complied with. The information in the relevant documentation must be observed.

#### Trademarks

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#### **Disclaimer of Liability**

We have reviewed the contents of this publication to ensure consistency with the hardware and software described. Since variance cannot be precluded entirely, we cannot guarantee full consistency. However, the information in this publication is reviewed regularly and any necessary corrections are included in subsequent editions.

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# Introduction

#### Purpose of the documentation

This manual supplements the system manual of the S7-1500 automation system/ET 200MP distributed I/O system as well as the function manuals. This manual contains a description of the module-specific information. The system-related functions are described in the system manual. All system-spanning functions are described in the function manuals. The information provided in this equipment manual and the system manual enables you to commission the CPU .

#### Conventions

STEP 7: In this documentation, "STEP 7" is used as a synonym for all versions of the configuration and programming software "STEP 7 (TIA Portal)".

Please also observe notes marked as follows:

#### NOTE

A note contains important information on the product described in the documentation, on the handling of the product or on the section of the documentation to which particular attention should be paid.

#### **Recycling and disposal**

For environmentally friendly recycling and disposal of your old equipment, contact a certified electronic waste disposal company and dispose of the equipment according to the applicable regulations in your country.

#### **Industry Mall**

The Industry Mall is the catalog and order system of Siemens AG for automation and drive solutions on the basis of Totally Integrated Automation (TIA) and Totally Integrated Power (TIP).

You can find catalogs for all automation and drive products on the Internet (https://mall.industry.siemens.com).

#### 1.1 Guide documentation S7-1500/ET 200MP

#### ID-Link for the digital nameplate



The ID-Link is a globally unique identifier according to IEC 61406-1, which you will find in the future as a QR code on your product.

The figure shows an example of an ID-Link for the CPU 1517T-3 PN/DP.

You can recognize the ID-Link by the frame with a black corner at the bottom right. The ID-Link takes you to the digital nameplate of your product.

Scan the QR code on the product or packaging label with a smartphone camera, barcode scanner, or reader app. Call the ID-Link.

In the digital nameplate, you will find product data, manuals, declarations of conformity, certificates, and other helpful information about your product.

## 1.1 Guide documentation S7-1500/ET 200MP

#### 1.1.1 Information classes S7-1500/ET 200MP



The documentation for the SIMATIC S7-1500 automation system and the ET 200MP distributed I/O system is arranged into three areas. This arrangement enables you to access the specific content you require. Changes and supplements to the manuals are documented in a Product Information. You can download the documentation free of charge from the Internet (https://support.industry.siemens.com/cs/ww/en/view/109742691).

#### **Basic information**



The System Manual and Getting Started describe in detail the configuration, installation, wiring and commissioning of the SIMATIC S7-1500 and ET 200MP systems. The STEP 7 online help supports you in the configuration and programming. Examples:

- Getting Started S7-1500
- S7-1500/ET 200MP System Manual
- Online help TIA Portal

#### **Device information**



Equipment manuals contain a compact description of the module-specific information, such as properties, wiring diagrams, characteristics and technical specifications. Examples:

- Equipment Manuals CPUs
- Equipment Manuals Interface Modules
- Equipment Manuals Digital Modules
- Equipment Manuals Analog Modules
- Equipment Manuals Communications Modules
- Equipment Manuals Technology Modules
- Equipment Manuals Power Supply Modules

#### **General information**



The function manuals contain detailed descriptions on general topics relating to the SIMATIC S7-1500 and ET 200MPsystems. Examples:

- Function Manual Diagnostics
- Function Manual Communication
- Function Manual Motion Control
- Function Manual Web Server
- Function Manual Cycle and Response Times
- PROFINET Function Manual
- PROFIBUS Function Manual

#### **Product Information**

Changes and supplements to the manuals are documented in a Product Information. The Product Information takes precedence over the device and system manuals. You can find the latest Product Information on the S7-1500 and ET 200MP systems on the Internet (https://support.industry.siemens.com/cs/de/en/view/68052815).

#### Manual Collection S7-1500/ET 200MP

The Manual Collection contains the complete documentation on the SIMATIC S7-1500 automation system and the ET 200MP distributed I/O system gathered together in one file. You can find the Manual Collection on the Internet. (https://support.industry.siemens.com/cs/ww/en/view/86140384)

#### Manual Collection fail-safe modules

The Manual Collection contains the complete documentation on the fail-safe SIMATIC modules, gathered together in one file. You can find the Manual Collection on the Internet. (https://support.industry.siemens.com/cs/de/en/view/109806400) 1.1 Guide documentation S7-1500/ET 200MP

#### SIMATIC S7-1500 comparison list for programming languages

The comparison list contains an overview of which instructions and functions you can use for which controller families. You can find the comparison list on the Internet (https://support.industry.siemens.com/cs/ww/en/view/86630375).

### 1.1.2 SIMATIC Technical Documentation

Additional SIMATIC documents will complete your information. You can find these documents and their use at the following links and QR codes. The Industry Online Support gives you the option to get information on all topics. Application

examples support you in solving your automation tasks.

#### **Overview of the SIMATIC Technical Documentation**

Here you will find an overview of the SIMATIC documentation available in Siemens Industry Online Support:



Industry Online Support International (https://support.industry.siemens.com/cs/ww/en/view/109742705)

Watch this short video to find out where you can find the overview directly in Siemens Industry Online Support and how to use Siemens Industry Online Support on your mobile device:



Quick introduction to the technical documentation of automation products per video (<u>https://support.industry.siemens.com/cs/us/en/view/109780491</u>)

YouTube video: Siemens Automation Products - Technical Documentation at a Glance (<u>https://youtu.be/TwLSxxRQQsA</u>)

#### Retention of the documentation

Retain the documentation for later use. For documentation provided in digital form:

- 1. Download the associated documentation after receiving your product and before initial installation/commissioning. Use the following download options:
  - Industry Online Support International: (<u>https://support.industry.siemens.com</u>)
     The article number is used to assign the documentation to the product. The article number is specified on the product and on the packaging label. Products with new, non-compatible functions are provided with a new article number and documentation.
  - ID link:

Your product may have an ID link. The ID link is a QR code with a frame and a black frame corner at the bottom right. The ID link takes you to the digital nameplate of your product. Scan the QR code on the product or on the packaging label with a smartphone camera, barcode scanner, or reader app. Call up the ID link.

1.1 Guide documentation S7-1500/ET 200MP

2. Retain this version of the documentation.

#### Updating the documentation

The documentation of the product is updated in digital form. In particular in the case of function extensions, the new performance features are provided in an updated version.

- 1. Download the current version as described above via the Industry Online Support or the ID link.
- 2. Also retain this version of the documentation.

#### mySupport

With "mySupport" you can get the most out of your Industry Online Support.

Registration	You must register once to use the full functionality of "mySupport". After registra- tion, you can create filters, favorites and tabs in your personal workspace.
Support requests	Your data is already filled out in support requests, and you can get an overview of your current requests at any time.
Documentation	In the Documentation area you can build your personal library.
Favorites	You can use the "Add to mySupport favorites" to flag especially interesting or fre- quently needed content. Under "Favorites", you will find a list of your flagged entries.
Recently viewed articles	The most recently viewed pages in mySupport are available under "Recently viewed articles".
CAx data	<ul> <li>The CAx data area gives you access to the latest product data for your CAx or CAe system. You configure your own download package with a few clicks:</li> <li>Product images, 2D dimension drawings, 3D models, internal circuit diagrams, EPLAN macro files</li> <li>Manuals, characteristics, operating manuals, certificates</li> <li>Product master data</li> </ul>

You can find "mySupport" on the Internet. (https://support.industry.siemens.com/My/ww/en)

#### **Application examples**

The application examples support you with various tools and examples for solving your automation tasks. Solutions are shown in interplay with multiple components in the system - separated from the focus on individual products.

You can find the application examples on the Internet. (https://support.industry.siemens.com/cs/ww/en/ps/ae)

## 2.1 Introduction to industrial cybersecurity

Due to the digitalization and increasing networking of machines and industrial plants, the risk of cyber attacks is also growing. Appropriate protective measures are therefore mandatory, particularly in the case of critical infrastructure facilities.

Refer to the System Manual (<u>https://support.industry.siemens.com/cs/us/en/view/59191792</u>) for general information and measures regarding industrial cybersecurity.

This section provides an overview of security-related information pertaining to your SIMATIC device.

#### NOTE

Security-relevant changes to software or devices are documented in the section "New functions (Page 13)".

## 2.2 Cybersecurity information

Siemens provides products and solutions with industrial cybersecurity functions that support the secure operation of plants, systems, machines, and networks.

In order to protect plants, systems, machines, and networks against cyber threats, it is necessary to implement – and continuously maintain – a holistic, state-of-the-art industrial cybersecurity concept. Siemens' products and solutions constitute one element of such a concept.

Customers are responsible for preventing unauthorized access to their plants, systems, machines and networks. Such systems, machines and components should only be connected to an enterprise network or the internet if and to the extent such a connection is necessary and only when appropriate security measures (e.g. firewalls and/or network segmentation) are in place.

For more information on protective industrial cybersecurity measures for implementation, please visit (<u>https://www.siemens.com/global/en/products/automation/topic-areas/industrial-cybersecurity.html</u>).

Siemens' products and solutions undergo continuous development to make them more secure. Siemens strongly recommends that product updates are applied as soon as they are available and that the latest product versions are used. Use of product versions that are no longer supported, and failure to apply the latest updates may increase customers' exposure to cyber threats.

To stay informed about product updates at all times, subscribe to the Siemens Industrial Cybersecurity RSS Feed under

(https://new.siemens.com/global/en/products/services/cert.html).

# 2.3 Cybersecurity-relevant information

Topics with cybersecurity-relevant information	Reference
Operational application environment and security assump	tions
Requirements for the operational application environment of the system and security assumptions	This section is found in the System Manual (https://support.industry.siemens. com/cs/us/en/view/59191792).
Area of application	You can find the section Area of application (Page 15) in this Equipment Manual.
Security properties of the product	
<ul> <li>Access protection</li> <li>Physical protection:</li> <li>You can protect the CPU against unauthorized access by locking the front flap.</li> <li>Password protection</li> <li>You can also protect the CPU with a password.</li> <li>Password categories:</li> <li>Password to protect confidential configuration data</li> <li>Password in the context of user management (UMAC)</li> <li>Password for display</li> </ul>	Information on locking and on password protection can be found in this Equipment Manual in the section Operator con- trols and display elements (Page 28). Also note the information on the topic of access protection in the Protection section of the System Manual (https://support.industry.siemens. com/cs/us/en/view/59191792).
<ul><li>Integrated protection functions</li><li>The CPUs have integrated protection functions.</li></ul>	For information on the protection functions, refer to the "Overview of protection functions" section of the System Manual (https://support.industry.siemens. com/cs/us/en/view/59191792).
<ul> <li>PROFINET Security Class 1</li> <li>The device supports PROFINET Security Class 1.</li> <li>With the introduction of PROFINET Security Class 1, additional security settings have been integrated into the PROFINET communication.</li> </ul>	Detailed information about PROFINET Security Class 1 and the additional security settings can be found in the PROFINET with STEP 7 Function Manual (https://support.industry.siemens. com/cs/us/en/view/49948856).
Reading out and verifying signatures	You can find detailed information on reading and verifying signatures in the STEP 7 online help (TIA Portal).
Supported Ethernet services	Information about supported services can be found in the sec- tion Technical specifications (Page 39). You can find detailed information on the supported Ethernet services in the Communication Function Manual (https://support.industry.siemens. com/cs/us/en/view/59192925).
Interfaces, ports, protocols and services	
<ul> <li>Information on the following is security related:</li> <li>Communications layer and communication role</li> <li>Default states</li> <li>Enabling/disabling ports and services</li> </ul>	You can find detailed information on these topics in the Com- munication Function Manual (https://support.industry.siemens. com/cs/us/en/view/59192925).
Secure operation	

Note all cybersecurity-relevant information.

#### 2.3 Cybersecurity-relevant information

Topics with cybersecurity-relevant information	Reference
Corrective measures for known risks	Corrective measures for known risks are announced on the Siemens ProductCERT ( <u>https://siemens.com/productcert</u> ) Web page. For more information on SIEMENS ProductCERT, refer to the System Manual ( <u>https://support.industry.siemens.</u> <u>com/cs/us/en/view/59191792</u> ).
Security checks	Application-specific security measures such as cyclic checks of the configuration via checksums are described in the System Manual (https://support.industry.siemens. com/cs/us/en/view/59191792).
Recording Security events	Information on recording security events can be found in the "Safe operation of CPUs" section of the System Manual (https://support.industry.siemens. com/cs/us/en/view/59191792).
Secure decommissioning Products that contain security-relevant data must be securel decommissioned before disposal or resale.	Information on secure decommissioning can be found in the "Safe operation of the system" section of the System Manual (https://support.industry.siemens. com/cs/us/en/view/59191792).

# 3.1 New functions

This section contains an overview of the most important new firmware functions of the CPU compared with the predecessor version CPU (V3.0).

### New functions of the CPU in firmware version V3.1

New functions	Applications	Customer benefits
Integrated safety		
Syslog messages	The CPU stores syslog messages in a local cache (temporary memory). The messages can be forwarded to a syslog server.	The syslog server saves all syslog messages from its connected devices. The messages can be displayed on the interface of the server and potential security risks can be identified.
Local user management	As of TIA Portal version V19 and FW version V3.1, the CPUs feature improved management of users, roles, and CPU function rights (User Management & Access Control, UMAC). Starting with the above mentioned version, you can manage all project users with their rights (e.g. access rights) for all CPUs in the project. Management is performed in the editor for users and roles in the TIA Portal.	Project users can be managed via the TIA Portal with their rights (for example, access rights) for all CPUs in the project in the editor for users and roles.
Communication of the CPU		
Implementation of PROFINET Security Class 1	As of V19, STEP 7 offers extended configuration options for the SNMP and DCP protocols in order to meet the requirements for PROFINET Security Class 1.	Additional protection of communication within your PROFINET network.
Project-internal Shared Device/Shared I-Device	As of STEP7 V19, a Shared Device/Shared I-Device can be created together with a maxim- um of two IO controllers in a project. Previ- ously, the 2nd IO controller required a separate project.	Simple configuration
Handling timeouts while exchanging data	High network load timeouts may occur during data record communication with PROFINET IO devices. Up to now, PROFINET IO communica- tion was terminated by the CPU in this case. As of STEP 7 V19 and FW version V3.1, you can configure the behavior of the respective PROFINET interface.	PROFINET IO communication is maintained even under high grid loads
Web server of the CPU		
New Web API methods	Many new API methods extend your access options to the CPU via the Web API.	Additional applications for the web server
Technology functions of the (	CPU	

#### Product overview

3.1 New functions

New functions	Applications	Customer benefits
Axis functions	Measuring gearbox for positioning/synchron- ous axis	Advanced configuration options
	Torque feedforward control for positioning/syn- chronous axis: The torque feedforward control of the CPU con- trols the required torque for acceleration of the axis while taking the motion profile into consid- eration.	executed faster and more precisely. This leads to a reduction of the following error in acceleration phases.
	Three drive stop modes can be configured for the "Remove enable" alarm response.	You can choose between a deceleration ramp, coasting down, and rapid stop.
	Dynamic filter with floating mean value	A new "floating mean value filter" mode is available for the dynamic filter.
	Standstill signal on external encoder	The standstill signal is also available for external encoders. The standstill signal is output when the encoder values are within the defined standstill window.
	Virtual axis	The axis is operated in virtual mode with improved runtime behavior. The new mode replaces the already exist- ing virtual axis behavior.
Measuring input functions	Monitoring measuring input	Using the measuring input type "Measuring via monitoring", the measuring input can capture the measured signal of another configured measuring input.
	Cyclic measuring for central measuring input	Cyclic measuring possible without addi- tional technology module.
Interpreter functions	<ul> <li>The following technology objects are provided with the SIMATIC Motion Interpreter:</li> <li>Interpreter</li> <li>Interpreter program</li> <li>Interpreter mapping</li> <li>Motion Control Language (MCL) is supported.</li> </ul>	<ul> <li>Sequential programming of technology and motion tasks takes place separately and independently of the cyclic user program of the CPU.</li> <li>Integrated extensions for technological tasks, e.g. path-synchronous actions.</li> <li>Fast, simple programming through parameterization dialogs</li> </ul>
Synchronous operation function	Cyclic readout of the following value in cam- ming	Extended scope of functions
Kinematics functions	Improved blending behavior during conveyor tracking	Blending is possible in more motion phases.
Trace functionality of the CPU		
Live monitoring for the long- term trace	<ul> <li>With live monitoring for the long-term trace you can:</li> <li>Display and analyze values directly in the graph during recording</li> <li>Use combined measurements for the long- term trace</li> <li>Synchronize time bases</li> </ul>	Improved display and analysis of long-term traces.

New functions	Applications	Customer benefits
	With the long-term project trace, you can record signals from different CPUs S7-1500 simultaneously. The CPUs must be configured in a network. The recording is stored on a drive that you have configured.	Extended scope of functions

#### Reference

You can find an overview of all new functions, improvements and revisions in the respective firmware versions on the Internet (https://support.industry.siemens.com/cs/ww/en/view/109478459).

## 3.2 Application

SIMATIC S7-1500 is the modular control system for a wide variety of automation applications in discrete automation.

SIMATIC S7-1500 is the cost-effective and convenient solution for a broad range of tasks and offers the following advantages:

- Modular, fanless design
- Simple realization of distributed structures
- User-friendly handling

Areas of application of the SIMATIC S7-1500 automation system include, for example:

- Special-purpose machines
- Textile machinery
- Packaging machines
- General mechanical engineering
- Controller engineering
- Machine tool engineering
- Installation engineering
- Electrical industry and crafts
- Automobile engineering
- Water/waste water
- Food & Beverage

Areas of application of the SIMATIC S7-1500R/H redundant system include, for example:

- Tunnels
- Airports (e.g. baggage conveyors)
- Subways
- Shipbuilding
- Wastewater treatment plants
- High-bay warehouses

#### 3.2 Application

Areas of application of the SIMATIC S7-1500T automation system for advanced motion control applications include, for example:

- Packaging machines
- Converting applications
- Assembly automation
- Pick-and-place automation
- Palletizers

Several CPUs with various levels of performance and a comprehensive range of modules with many convenient features are available. Fail-safe CPUs enable use in fail-safe applications. The modular design allows you to use only those modules that you need for your application. The controller can be retrofitted with additional modules at any time to expand its range of tasks.

High industrial suitability due to the high resistance to EMC, shock and vibration enable universal use of the SIMATIC S7-1500, S7-1500R/H and S7-1500T automation systems.

#### Performance segments of standard CPUs

The CPUs can be used for smaller and mid-range applications, as well as for the high-end range of machine and plant automation.

CPU	Performance segment	PROFIBUS interfaces	PROFINET IO RT/IRT interfaces	PROFINET IO RT inter- face	Basic PROFINET functional- ity	Work memory	Processing time for bit operations
CPU 1511-1 PN	Standard CPU for small to mid-range applications		1			1.8 MB	25 ns
CPU 1513-1 PN	Standard CPU for mid-range applications		1			3.1 MB	25 ns
CPU 1515-2 PN	Standard CPU for mid-range to large applications		1	1		5.5 MB	6 ns
CPU 1516-3 PN/DP	Standard CPU for demanding applications and communica- tion tasks	1	1	1		9.5 MB	6 ns
CPU 1517-3 PN/DP	Standard CPU for demanding applications and communica- tion tasks	1	1	1		10 MB	2 ns
CPU 1518-4 PN/DP	Standard CPU for high-per- formance applications, demanding communication tasks and very short reaction times	1	1	1	1	66 MB	1 ns
CPU 1518-4 PN/DP MFP	Standard CPU for high-per- formance applications, demanding communication tasks, very short reaction times and C/C++ blocks for the user program	1	1	1	1	116* MB	1 ns

\* 50 MB of the integrated work memory is reserved for the function library of CPU runtime

#### Performance segments of redundant CPUs

The CPUs of the S7-1500R/H redundant system offer a high degree of reliability and system availability. A redundant configuration of the most important automation components reduces the likelihood of production downtimes and the consequences of component errors. The higher the risks and costs of a production downtime, the more worthwhile the use of a redundant system. The avoidance of production downtimes compensates for the generally higher investment costs.

Table 3-2 Redundant CPUs

CPU	Performance segment	PROFIBUS interfaces	PROFINET IO RT/IRT interfaces	PROFINET IO RT inter- face	Basic PROFINET functional- ity	Work memory	Processing time for bit operations
CPU 1513R-1 PN	Redundant CPU for smaller to mid-range applications		1			3.1 MB	50 ns
CPU 1515R-2 PN	Redundant CPU for mid- range to large applications		1		1	5.5 MB	20 ns
CPU 1517H-3 PN	Redundant CPU for demand- ing applications and commu- nication tasks		1		1	10 MB	4 ns
CPU 1518HF 4 PN	Fail-safe and redundant CPU for demanding applications and communication tasks		1		2	69 MB	4 ns

#### Performance segments of compact CPUs

The compact CPUs can be used for smaller to mid-range applications and have an integrated analog and digital on-board I/O as well as integrated technology functions.

Table 3-3 Compact CPUs

CPU	Performance segment	PROFIBUS interfaces	PROFINET IO RT/IRT interfaces	PROFINET IO RT inter- face	Basic PROFINET functional- ity	Work memory	Pro- cessing time for bit opera- tions
CPU 1511C-1 PN	Compact CPU for small to mid-range applications		1			1.8 MB	25 ns
	Compact CPU for mid- range applications		1			2.4 MB	25 ns

The following table shows the specific properties of the Compact CPUs.

	CPU 1511C-1 PN	CPU 1512C-1 PN
Integrated analog inputs/outputs	5 inputs/2 outputs	5 inputs/2 outputs
Integrated digital inputs/outputs	16 inputs/16 outputs	32 inputs/32 outputs
High-speed counters	6	6
Frequency meters	6 (max. 100 kHz)	6 (max. 100 kHz)
Period duration measurement	6 channels	6 channels

#### Product overview

3.2 Application

	CPU 1511C-1 PN	CPU 1512C-1 PN
Pulse width modulation (PWM output)		
	Max. 4 (up to 100 kHz)	Max. 4 (up to 100 kHz)
Pulse Train Output (PTO output)	Max. 4 (up to 100 kHz)	Max. 4 (up to 100 kHz)
Frequency output	Up to 100 kHz	Up to 100 kHz

#### Performance segments of technology CPUs

The technology CPUs can be used for low and mid-range applications, as well as for the highend range of machine and plant automation. Because of their extended motion control functions, they are primarily used for drive control.

Table 3-4 Technology CPUs

CPU	Performance segment	PROFIBUS interfaces	PROFINET IO RT/IRT interfaces	PROFINET IO RT inter- face	Basic PROFINET functional- ity	Work memory	Pro- cessing time for bit opera- tions
CPU 1511T-1 PN	Technology CPU for small to mid-range applications		1			1.95 MB	25 ns
CPU 1515T-2 PN	Technology CPU for mid- range to large applica- tions		1	1		6 MB	6 ns
CPU 1516T-3 PN/- DP	Technology CPU for high- end applications and communication tasks	1	1	1		10.5 MB	6 ns
CPU 1517T-3 PN/- DP	Technology CPU for high- end applications and communication tasks	1	1	1		11 MB	2 ns
CPU 1518T-4 PN/- DP	Technology CPU for high- performance motion con- trol applications with large quantities, demanding communica- tion tasks and very short reaction times	1	1	1	1	69 MB	1 ns
CPU 1511TF-1 PN CPU 1515TF-2 PN CPU 1516TF-3 P- N/DP CPU 1517TF-3 P- N/DP CPU 1518TF-4 P- N/DP	These CPUs are described	in the fail-safe	e CPUs.				

#### Performance segments of fail-safe CPUs

The fail-safe CPUs are intended for users who want to implement demanding standard and fail-safe applications both centrally and decentrally.

These fail-safe CPUs allow the processing of standard and safety programs on a single CPU. This allows fail-safe data to be evaluated in the standard user program. The integration also provides the system advantages and the extensive functionality of SIMATIC for fail-safe applications.

The fail-safe CPUs are certified for use in safety mode up to:

- Safety class (Safety Integrity Level) SIL 3 according to IEC 61508:2010
- Performance Level (PL) e and Category 4 according to ISO 13849-1:2015 or EN ISO 13849-1:2015

For IT security, local user management can be used to individually restrict F-Configuration and F-Program access for users.

Table 3-5 Fail-safe CPUs

CPU	Performance segment	PROFIBUS interfaces	PROFINET IO RT/IRT interfaces	PROFINET IO RT inter- face	Basic PROFINET functional- ity	Work memory	Pro- cessing time for bit opera- tions
CPU 1511F-1 PN	Fail-safe CPU for small to mid-range applications		1			1.95 MB	25 ns
CPU 1511TF-1 PN	Fail-safe technology CPU for small to mid-range applications		1			1.95 MB	25 ns
CPU 1513F-1 PN	Fail-safe CPU for mid- range applications		1			3.4 MB	25 ns
CPU 1515F-2 PN	Fail-safe CPU for mid- range to large applica- tions		1	1		6 MB	6 ns
CPU 1515TF-2 PN	Fail-safe technology CPU for high-end applications and communication tasks		1	1		6 MB	6 ns
CPU 1516F-3 PN/- DP	Fail-safe CPU for demanding applications and communication tasks	1	1	1		10.5 MB	6 ns
CPU 1516TF-3 P- N/DP	Fail-safe technology CPU for high-end applications and communication tasks	1	1	1		10.5 MB	6 ns
CPU 1517F-3 PN/- DP	Fail-safe CPU for demanding applications and communication tasks	1	1	1		11 MB	2 ns
CPU 1517TF-3 P- N/DP	Fail-safe technology CPU for high-end applications and communication tasks	1	1	1		11 MB	2 ns

\* 50 MB of the integrated work memory is reserved for the function library of CPU runtime

#### Product overview

#### 3.2 Application

CPU	Performance segment	PROFIBUS interfaces	PROFINET IO RT/IRT interfaces	PROFINET IO RT inter- face	Basic PROFINET functional- ity	Work memory	Pro- cessing time for bit opera- tions
CPU 1518F-4 PN/- DP	Fail-safe CPU for high- performance applica- tions, demanding com- munication tasks and very short reaction times	1	1	1	1	69 MB	1 ns
CPU 1518F-4 PN/- DP MFP	Fail-safe CPU for high- performance applica- tions, demanding com- munication tasks, very short reaction times and C/C++ blocks for the user program	1	1	1	1	119* MB	1 ns
CPU 1518TF-4 P- N/DP	Technology CPU for high- performance motion con- trol applications with large quantities, demanding communica- tion tasks and very short reaction times		1	1	1	69 MB	1 ns

\* 50 MB of the integrated work memory is reserved for the function library of CPU runtime

In addition to the CPUs, further components such as SINAMICS drives dispose of integrated safety functions. Additional information about integrated safety functions in drives can be found in the manuals for the respective products.

#### **Security Integrated**

In conjunction with STEP 7, each CPU offers password-based know-how protection against unauthorized reading out or modification of the program blocks.

Copy protection provides reliable protection against unauthorized reproduction of program blocks. With copy protection, individual blocks on the SIMATIC Memory Card are linked to its serial number so that the block can only be executed if the configured memory card is inserted in the CPU.

In addition, all project users can be managed via the local user management. Rights such as access rights can be set individually for each user.

Improved manipulation protection allows changed or unauthorized transfers of engineering data to be detected by the controller.

The use of an Ethernet CP (CP 1543-1) provides you with additional access protection through a firewall or possibilities to establish secure VPN connections.

#### **Design and handling**

All CPUs of the SIMATIC S7-1500 product series feature a display with plain text information. The display provides information on order numbers, firmware versions, and serial numbers of all connected modules. Additionally the IP address of the CPU and other network settings can be set directly on site, without a programming device. Error messages are shown on the display directly in plain text. When performing servicing, you can minimize plant downtimes by quickly accessing the diagnostics alarms. Detailed information about this and a multitude of other display functions is available in the SIMATIC S7-1500 Display Simulator (https://support.industry.siemens.com/cs/ww/en/view/109761758).

Uniform front connectors for all modules and integrated potential jumpers for flexible formation of potential groups simplify storage. Additional components such as circuit breakers, relays, etc., can be installed quickly and easily, since a DIN rail is implemented in the rail of the SIMATIC S7-1500. The CPUs of the SIMATIC S7-1500 product series can be expanded centrally and in a modular fashion with signal modules. Space-saving expansion enables flexible adaptation to each application.

The system cabling for digital signal modules enables fast and clear connection to sensors and actuators from the field (fully modular connection consisting of front connector modules, connection cables and I/O modules), as well as easy wiring inside the control cabinet (flexible connection consisting of front connectors with assembled single conductors).

#### System diagnostics and alarms

Integrated system diagnostics is activated by default for the CPUs. The different types of diagnostics are configured instead of programmed. System diagnostics information and alarms from the drives are displayed consistently and in plain text:

- On the CPU display
- In STEP 7
- On the HMI
- On the Web server

This information is available in RUN mode, but also in STOP mode of the CPU. The diagnostic information is updated automatically when you configure new hardware components. The CPU is available as a central interrupt server in up to three project languages. The HMI takes over the display in the project languages defined for the CPU. If you require alarm texts in additional languages, you can load them into your HMI via the configured connection. The CPU, STEP 7 and their HMI ensure data consistency without additional engineering steps. The maintenance work is easier.

3.3 Hardware properties

# 3.3 Hardware properties

#### Article number

6ES7517-3TP00-0AB0

#### View of the module

The following figure shows the CPU 1517T-3 PN/DP.



Figure 3-1 CPU 1517T-3 PN/DP

#### NOTE

#### Protective film

Note that a protective film is applied to the display in the delivery state of the CPU. Remove the protective film if necessary.

#### Properties

Property	Description	Additional information
CPU display	All CPUs of the SIMATIC S7-1500 product series feature a display with plain text information. The display provides information on order numbers, firmware versions, and serial numbers of all connected modules. In addition, you can set the IP address of the CPU and carry out further network settings. The display shows occurring error mes- sages directly in plain text. In addition to the functions listed here, a multitude of other functions that are described in the SIMATIC S7-1500 Display Simulator are shown on the display.	<ul> <li>S7-1500, ET 200MP system manual (https://support.automation.) siemens.j com/WW/view/en/59191792)</li> <li>SIMATIC S7-1500 Display Simulator or (https://support.industry.siemens.) com/cs/ww/en/view/109761758)</li> </ul>
Supply voltage	The 24 V DC supply voltage is supplied via a 4-pole con- nection plug that is located at the front of the CPU.	<ul> <li>Chapter Wiring (Page 32)</li> <li>S7-1500, ET 200MP system manual (https://support.automation. siemens.</li> <li>com/WW/view/en/59191792)</li> </ul>
PROFIBUS DP		
PROFIBUS interface (X3)	The interface serves to connect to a PROFIBUS network.	PROFIBUS function manual
Operation of the CPU as DP master	In the role as a DP master, the CPU addresses the connec- ted DP slaves. The CPU cannot assume the role of a DP slave.	(https://support.industry.siemens. com/cs/ww/en/view/59193579)
PROFINET IO		
PROFINET interface (X1 P1R, X1 P2R)	The interface has two ports. In addition to basic PROFINET functionality, its also supports PROFINET IO RT (real time) and IRT (isochronous real time).	PROFINET function manual (https://support.industry.siemens. com/cs/ww/en/view/49948856)
PROFINET interface (X2 P1)	The interface has two ports. In addition to basic PROFINET functionality, its also supports PROFINET IO RT (real time).	
Operation of the CPU as <ul> <li>IO controller</li> <li>I-device</li> </ul>	<ul> <li>IO controller: As an IO controller the CPU addresses the connected IO devices</li> <li>I-device: As an I-device (intelligent IO device) the CPU is assigned to a higher-level IO controller and is used in the process as an intelligent pre-processing unit of sub-processes</li> </ul>	

The CPU 1517T-3 PN/DP has the following properties:

#### Accessories

You can find information on "Accessories/spare parts" in the S7-1500, ET 200MP system manual (https://support.automation.siemens.com/WW/view/en/59191792).

3.4 Firmware functions

# 3.4 Firmware functions

#### Functions

The CPU supports the following functions:

Function	Description	Additional information
Integrated system diagnostics	The system automatically generates the messages for the system diagnostics and outputs these messages via a programming device/PC, HMI device, the web server or the integrated display. System diagnostics information is also available when the CPU is in STOP mode.	Diagnostics function manual (https://support.automation.siemens. com/WW/view/en/59191792)
Integrated web server	The web server lets you access the CPU data by means of a network. Evaluations, diagnostics, and modifications are thus possible over long distances. Monitoring and evaluation is possible without STEP 7, only a web browser is required. Note that you must take appropriate measures to protect the CPU from compromise (such as restricting network access, using firewalls).	<ul> <li>Web server function manual (https://support.automation.] siemens.] com/WW/view/en/59193560)</li> <li>Security with SIMATIC S7 control- lers system manual (https://support.industry.siemens.] com/cs/ww/en/view/90885010)</li> </ul>
Integrated trace functionality	Trace functionality supports you in troubleshooting and/or optimizing the user program. You record device tags and evaluate the recordings with the trace and logic analyzer function. Tags are, for example, drive parameters or system and user tags of a CPU. The device saves the recordings. You can read out and permanently save the recordings with the configuration system (ES), if required. The trace and logic analyzer function is therefore suitable for monitoring highly dynamic processes. The trace record can also be displayed through the web server. With the project trace, you record the variables of mul- tiple devices within a project, for example, a controller and a drive. With the long-term trace, you record up to 64 different tags for each cycle in a .csv file over a long period (e.g. hours, days).	Using the trace and logic analyzer function function manual (https://support.automation.siemens. com/WW/view/en/64897128)
OPC UA	With OPC UA, you can exchange data via an open and manufacturer-neutral communication protocol. The CPU can act as OPC UA server. The CPU acting as the OPC UA server can communicate with OPC UA clients. In turn, as an OPC UA client, the CPU can access an OPC UA server, allow the OPC UA server to run methods and read out information from the OPC UA server. Through OPC UA Companion Specification, methods can be specified in a uniform and vendor-neutral way. Using these specified methods, you can easily integrate devices from various manufacturers into your plants and produc- tion processes.	Communication function manual (https://support.industry.siemens. com/cs/ww/en/view/59192925)

Function	Description	Additional information
Configuration control	You can use configuration control to operate different real hardware configurations with a configured maxim- um configuration of the hardware. This means especially in series machine manufacturing you have the option of operating/configuring different configuration variants of a machine with a single project.	System manual S7-1500/ET 200MP (https://support.automation.siemens. com/WW/view/en/59191792)
PROFINET IO		
RT (real time)	RT prioritizes PROFINET IO telegrams over standard tele- grams. This ensures the required determinism in the automation technology. In this process the data is trans- ferred via prioritized Ethernet telegrams.	PROFINET function manual (https://support.automation.siemens. com/WW/view/en/49948856)
IRT (isochronous real time)	A reserved bandwidth within the send clock is available for IRT data. The reserved bandwidth ensures that the IRT data can be transmitted in time-synchronized intervals, unaffected by other high network loading (e.g. TCP/IP communication or additional real time communication). Update times with maximum determinism can be real- ized through IRT. Isochronous applications are possible with IRT.	
Isochronous mode	The Isochronous mode system property acquires meas- ured values and process data and processes the signals in a fixed system clock. Isochronous mode thus contributes to high control quality and hence to greater manufactur- ing precision. Isochronous mode reduces possible fluctu- ations of the process reaction times to a minimum. Time- assured processing makes higher machine cycles pos- sible.	
MRP (Media Redundancy Protocol)	It is possible to establish redundant networks via the Media Redundancy Protocol. Redundant transmission links (ring topology) ensure that an alternative commu- nication path is made available if a transmission link fails. The PROFINET devices that are part of this redundant net- work form an MRP domain. RT operation is possible with the use of MRP.	
MRPD (Media Redundancy with Planned Duplication)	The advantage of the MRP extension MRPD is that, in the event of a failure of a device or a line in the ring, all other devices continue to be supplied with IO data without interruption and with short update times. MRPD is based on IRT and MRP. To realize media redund- ancy with short update times, the PROFINET devices par- ticipating in the ring send their data in both directions. The devices receive this data at both ring ports so that there is no reconfiguration time.	
Shared device	The "Shared device" function allows you to divide the modules or submodules of an IO device up among differ- ent IO controllers. Numerous IO controllers are often used in larger or widely distributed systems. Without the "Shared device" function, each I/O module of an IO device is assigned to the same IO controller. If sensors that are physically close to each other must provide data to different IO controllers, several IO devices are required. The "Shared device" function allows the mod- ules or submodules of an IO device to be divided up among different IO controllers, thus allowing flexible	

#### Product overview

#### 3.4 Firmware functions

Function	Description	Additional information
	automation concepts. You can, for example, combine I/O modules that are physically close to each other in one IO device.	PROFINET function manual (https://support.automation.siemens. com/WW/view/en/49948856)
PROFlenergy	PROFIenergy is a PROFINET-based data interface for switching off consumers centrally and with full coordina- tion during pause times regardless of the manufacturer or device type. The goal is that the process is only provided with the energy that is absolutely required. The majority of the energy is saved by the process; the PROFINET device itself only contributes a few watts of savings potential.	
Integrated technology		
Motion Control	<ul> <li>The CPUs support the S7-1500 Motion Control functions via the technology objects speed axes, positioning axes, synchronized axes, external encoders, cams, cam tracks and measuring probes.</li> <li>Speed-controlled axis for controlling a drive with speed specification</li> <li>Positioning axis for position-controlled positioning of a drive</li> <li>Synchronous axis to interconnect with a master value. The axis is synchronized to the master axis position.</li> <li>External encoder for detecting the actual position of an encoder and its use as a master value for synchronous operation</li> <li>Cams, cam track for position-dependent generation of switching signals</li> <li>Measuring input for fast, accurate and event-dependent sensing of actual positions</li> <li>You program the technology objects with Motion Control instructions according to PLCopen.</li> </ul>	Motion Control topic page (https://support.industry.siemens. com/cs/ww/en/view/109751049)
Extended Motion Control functions	<ul> <li>The technology CPUs of the SIMATIC S7-1500 also support extended Motion Control functions with the additional technology objects cam, leading axis proxy and kinematics:</li> <li>Advanced synchronization functions <ul> <li>Synchronization with specification of the synchronous position</li> <li>Actual value coupling</li> <li>Leading value or following value shift in gearing or camming</li> <li>Camming</li> <li>Synchronization to specified positions</li> <li>Cross-PLC synchronous operation</li> <li>Velocity gearing</li> </ul> </li> <li>Up to 4 encoders or measuring systems as actual position for position control</li> <li>Controlling of kinematics, such as <ul> <li>Cartesian portals</li> <li>Roller pickers</li> <li>SCARA</li> </ul> </li> </ul>	Motion Control topic page (https://support.industry.siemens. com/cs/ww/en/view/109751049)

Function	Description	Additional information
Integrated closed-loop con- trol functionality	<ul> <li>PID Compact (continuous PID controller)</li> <li>PID 3Step (step controller for integrating actuators)</li> <li>PID Temp (temperature controller for heating and cooling with two separate actuators)</li> </ul>	PID control function manual (https://support.industry.siemens. com/cs/ww/en/view/108210036)
Integrated safety		
Know-how protection	The know-how protection protects user blocks against unauthorized access and modifications.	System manual S7-1500/ET 200MP (https://support.automation.siemens.
Copy protection	Copy protection links user blocks to the serial number of the SIMATIC memory card or to the serial number of the CPU. User programs cannot run without the correspond- ing SIMATIC memory card or CPU.	com/WW/view/en/59191792)
Local user management (as of FW version V3.1)	Improved management of users, roles, and CPU function rights (User Management & Access Control, UMAC). You can used the local user management in the editor to manage all project users along with their rights (e.g. access rights) for project users and roles in the TIA Portal.	
Access protection (up to FW version V3.0)	You can use authorization levels to assign separate rights to different user groups.	
Integrity protection	The CPUs feature an integrity protection function by default. This helps to detect any manipulation of the engineering data on the SIMATIC Memory Card or during data transfer between the TIA Portal and the CPU, and to check communication from a SIMATIC HMI system to the CPU for possible manipulation of engineering data. The user receives a corresponding message about manipulation of engineering data detected by the integrity protection.	
Password provider	<ul> <li>As an alternative to manual password input you can connect a password provider to STEP 7. A password provider offers the following advantages:</li> <li>Convenient handling of passwords. STEP 7 reads the password automatically for the blocks. This saves you time.</li> <li>Optimum block protection because the users do not know the password itself.</li> </ul>	

3.5 Operator controls and display elements

# 3.5 Operator controls and display elements

#### 3.5.1 Front view of the CPU with closed front flap

The figure below shows the front view of the CPU 1517T-3 PN/DP.



- ① LEDs for the current operating mode and diagnostics status of the CPU
- ② Front panel with display
- ③ Display
- ④ Operator control buttons
- 5 Front panel of the PROFIBUS interface

Figure 3-2 View of the CPU 1517T-3 PN/DP (with front panels) - front

#### NOTE

#### Temperature range for display

To increase its service life, the display switches off at a temperature below the permitted operating temperature of the device. When the display cools down, it automatically switches itself on again. When the display is switched off, the LEDs continue to show the status of the CPU.

For more information on the temperatures at which the display switches itself on and off, refer to the Technical specifications (Page 39).

#### Removing and attaching the front panel with display

You can remove and attach the front panel with display during operation.

#### MARNING

#### Personal injury and damage to property may occur

If you remove or attach the front panel of an S7-1500 automation system during operation, personal injury or damage to property can occur in zone 2 hazardous areas.

Before you remove or fit the front panel, always switch off the power supply to the S7-1500 automation system in hazardous area zone 2. The CPU maintains its operating mode.

#### Locking the front panel

You can lock the wide front panel with display as well as the narrow front panel of the PROFIBUS interface to protect your CPU against unauthorized access. You can attach a security seal or a padlock with a diameter of 3 mm to the front panels.



Figure 3-3 Locking latch on the CPU

In addition to the mechanical lock, you can also block access to a password-protected CPU on the display (local lock) and assign a password for the display. You can find additional information on the display, the configurable protection levels and local locking in the S7-1500, ET 200MP (http://support.automation.siemens.com/WW/view/en/59191792) system manual.

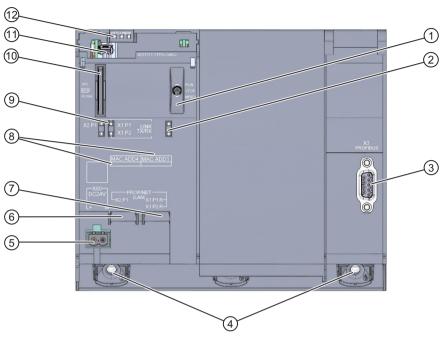
#### Reference

You can find detailed information on the individual display options, a training course and a simulation of the available menu commands in the SIMATIC S7-1500 Display Simulator (https://support.industry.siemens.com/cs/ww/en/view/109761758).

3.5 Operator controls and display elements

#### 3.5.2 Front view of the CPU without front flaps

The figure below shows the operator controls and connection elements of the CPU 1517T-3 PN/DP.

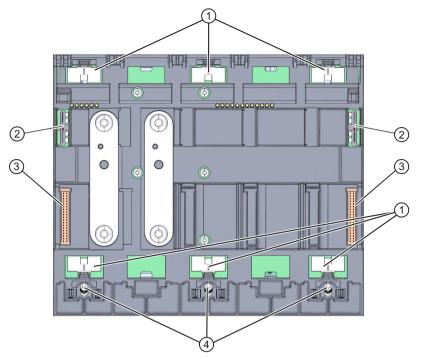


- ① Mode selector
- 2 No function
- ③ PROFIBUS interface (X3)
- ④ Fixing screws
- (5) Connection for supply voltage
- 6 PROFINET IO interface (X2) with 1 port
- ⑦ PROFINET IO interface (X1) with 2 ports
- (8) MAC addresses of the interfaces
- (9) LEDs for the 3 ports of the PROFINET interfaces X1 and X2
- 10 Slot for the SIMATIC memory card
- 1) Display connection
- 12 LEDs for the current operating mode and diagnostics status of the CPU

Figure 3-4 View of the CPU 1517T-3 PN/DP (without front panels) - front

### 3.5.3 Rear view of the CPU

The following figure shows the connection elements on the rear of the CPU 1517T-3 PN/DP.



- ① Shield contact surfaces
- 2 Plug-in connection for power supply
- ③ Plug-in connection for backplane bus
- ④ Fixing screws

Figure 3-5 View of the CPU 1517T-3 PN/DP - rear

### 3.6 Mode selector

You use the mode selector to set the operating mode of the CPU.

The following table shows the meaning of the corresponding operation of the operating mode buttons.

Table 3-6 Meaning of the mode switches

Operation of the mode switch	Meaning	Explanation
RUN	RUN mode	The CPU is executing the user program.
STOP	STOP mode	The user program is not executed. (STOP ACTIVE LED lights up).
MRES	Memory reset	Position for CPU memory reset.

# Wiring

This section provides information on the pin assignment of the individual interfaces and the block diagram of the CPU 1517T-3 PN/DP.

#### 24 V DC supply voltage (X80)

The connector for the power supply is plugged in when the CPU ships from the factory. The following table shows the signal names and the descriptions of the pin assignment of the 24 V DC supply voltage.

View	s	ignal name <sup>1)</sup>	Description
Connector			
	1	1L+	+ 24 V DC of the supply voltage
	2	1M	Ground of the supply voltage
	3	2M	Ground of the supply voltage for loop-through <sup>2)</sup>
4 <u>2L+</u> <u>2M</u> 3	4	2L+	+ 24 V DC of the supply voltage for loop-through <sup>2)</sup>

Table 4-1 Pin assignment 24 V DC supply voltage

<sup>1)</sup> 1L+ and 2L+ as well as 1M and 2M are bridged internally

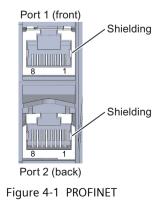
<sup>2)</sup> Maximum 10 A permitted

If the CPU is supplied by a system power supply, it is not necessary to connect the 24 V supply.

#### PROFINET interface X1 with 2-port switch (X1 P1R and X1 P2R)

The assignment corresponds to the Ethernet standard for an RJ45 plug.

- When autonegotiation is deactivated, the RJ45 socket is allocated as a switch (MDI-X).
- When autonegotiation is activated, autocrossing is in effect and the RJ45 socket is allocated either as data terminal equipment (MDI) or a switch (MDI-X).



#### PROFINET interface X2 with 1 port (X2 P1)

The assignment corresponds to the Ethernet standard for an RJ45 plug. Autocrossing is always active on X2. This means the RJ45 socket is allocated either as data terminal equipment (MDI) or a switch (MDI-X).

#### **PROFIBUS interface X3**

The table below shows the pin assignment of the PROFIBUS interface. The assignment corresponds to the standard assignment of an RS485 interface.

Table 4-2 PROFIBUS interface pin assignment

View	Signal name		Description
9 8 7 6 5 4 3 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1	-	-
	2	-	-
	3	RxD/TxD-P	Data line B
	4	RTS	Request to send
	5	M5V2	Data reference potential (from station)
	6	P5V2	Supply plus (from station)
	7	-	-
Figure	8	RxD/TxD-N	Data line A
	9	-	-

#### NOTE

#### Supply of I/O devices

The CPU 1517T-3 PN/DP does not provide a 24 V DC power supply on the PROFIBUS interface. I/O devices (for example, PC adapter USB) are therefore only operational on the interface in conjunction with a plug-in power supply set for external power supply.

The innovative successor product, PC adapter USB A2, receives the required power supply via the USB port. The USB A2 PC adapter therefore does not require a 24 V DC supply voltage and can be operated **without** a plug-in power supply set for external power supply.

#### Reference

You can find additional information on the topics of "Connecting the CPU" and "Accessories/spare parts" in the S7-1500, ET 200MP (https://support.automation.siemens.com/WW/view/en/59191792) system manual.

#### Assignment of the MAC addresses

CPU 1517T-3 PN/DP has two PROFINET interfaces. The first interface has two ports. The PROFINET interfaces each have a MAC address, and each of the PROFINET ports has its own MAC address. In total, the CPU 1517T-3 PN/DP has five MAC addresses.

The MAC addresses of the PROFINET ports are needed for the LLDP protocol, for example for the neighborhood discovery function.

The number range of the MAC addresses is sequential. The first and last MAC addresses are lasered on the rating plate on the right side of each CPU 1517T-3 PN/DP.

The table below shows how the MAC addresses are assigned.

	Assignment	Labeling
MAC address 1	PROFINET interface X1 (visible in STEP 7 for accessible devices)	<ul> <li>Front, lasered</li> <li>Right side, lasered (start of number range)</li> </ul>
MAC address 2	Port X1 P1R (required for LLDP, for example)	Front and right side, not lasered
MAC address 3	Port X1 P2R (required for LLDP, for example)	Front and right side, not lasered
MAC address 4	PROFINET interface X2 (visible in STEP 7 for accessible devices)	<ul><li>Front, lasered</li><li>Right side, not lasered</li></ul>
MAC address 5 Port X2 P1 (required for LLDP, for example)		<ul> <li>Front, not lasered</li> <li>Right side, lasered (start of number range)</li> </ul>

Table 4-3 Assignment of the MAC addresses

#### **Block diagram**

The figure below shows the block diagram of the CPU 1517T-3 PN/DP.

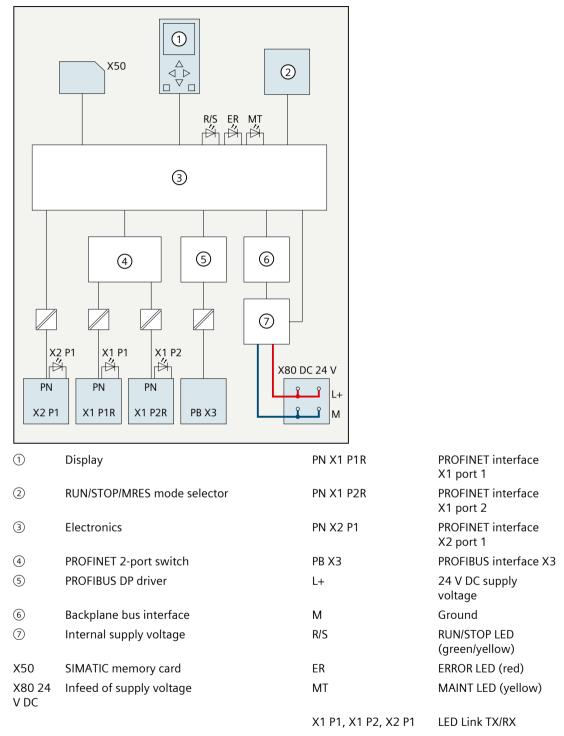


Figure 4-2 Block diagram of the CPU 1517T-3 PN/DP

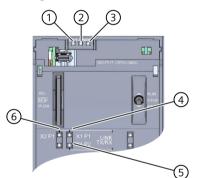
# Interrupts, error messages, diagnostics and system alarms

The status and error displays of the CPU 1517T-3 PN are described below. You can find additional information on the topic of "Interrupts" in the STEP 7 online help. You can find additional information on the topic of "Diagnostics" and "System alarms" in the Diagnostics (https://support.automation.siemens.com/WW/view/en/59192926) function manual.

# 5.1 Status and error displays of the CPU

#### LED display

The figure below shows the LED displays of the CPU 1517T-3 PN/DP.



- 1 RUN/STOP LED (yellow/green LED)
- ② ERROR LED (red LED)
- ③ MAINT LED (yellow LED)
- ④ No function
- 5 LINK RX/TX LED for port X1 P1 (yellow/green LED)
- 6 LINK RX/TX LED for port X1 P2 (yellow/green LED)
- ⑦ LINK RX/TX LED for port X2 P1 (yellow/green LED)

Figure 5-1 LED display of the CPU 1517T-3 PN/DP (without front panel)

5.1 Status and error displays of the CPU

## Meaning of the RUN/STOP, ERROR and MAINT LEDs

The CPU 1517T-3 PN/DP has three LEDs for displaying the current operating state and diagnostic status. The following table shows the meaning of the various combinations of colors for the RUN/STOP, ERROR and MAINT LEDs.

Table 5-1 Meaning of the LEDs

RUN/STOP LED	ERROR LED	MAINT LED	Meaning
⊿ LED off	LED off	LED off	Missing or insufficient power supply on the CPU.
⊿ LED off	ت LED flashes red	LED off	An error has occurred.
الله LED lit green	LED off	LED off	CPU is in RUN mode.
🕌 LED lit green	LED off	it yellow	Maintenance demanded for the plant. You need to promptly check/replace the affected hardware within a short period of time.
			Active Force job
			OPC UA server of the CPU expects initial trust lists and CRLs via GDS Push function.
الله LED lit green	LED off	نې LED flashes yellow	Bad configuration
اللہ LED lit yellow	LED flashes red	LED off	A diagnostics event is pending.
الله LED lit yellow	LED off	ن LED flashes yellow	Firmware update using SIMATIC memory card suc- cessfully completed.
崇	LED off	LED off	CPU is in STOP mode.
LED lit yellow			CPU runs a program with active breakpoints. The program is at a breakpoint.
📜 LED lit yellow	تھ LED flashes red	نې LED flashes yellow	The program on the SIMATIC memory card is caus- ing an error.
			Firmware update using SIMATIC memory card has failed.
			The CPU has detected an error state. Additional information is available via the CPU diagnostic buf-fer.
یة LED flashes yellow	LED off	LED off	CPU is performing internal activities during STOP, e.g. startup after STOP.
			Download of the user program from the SIMATIC memory card
			CPU carries out a program with active breakpoint. The program is presently moving from one break- point to another.
			Firmware update is being performed.
LED flashes yellow/green	LED off	LED off	Startup (transition from STOP $\rightarrow$ RUN)

5.1 Status and error displays of the CPU

RUN/STOP LED	ERROR LED	MAINT LED	Meaning
÷	<b>i</b>	漳	Startup (CPU booting)
LED flashes yellow/green	LED flashes red	LED flashes yellow	Test of LEDs during startup, inserting a module.
yenow/green			LED flashing test

#### Meaning of LINK RX/TX LED

Each port has a LINK RX/TX LED. The table below shows the various "LED scenarios" of ports for the CPU 1517T-3 PN/DP.

Table 5-2 Meaning of the LED

LINK TX/RX LED	Meaning
⊠ LED off	There is no Ethernet connection between the PROFINET interface of the PROFINET device and the communication partner. No data is currently being sent/received via the PROFINET interface. There is no LINK connection.
LED flashes green	The CPU is performing an "LED flash test".
業 LED lit green	There is an Ethernet connection between the PROFINET interface of your PROFINET device and a communication partner.
LED flashes yellow/green	Data is currently being received from or sent to a communications partner on Ethernet via the PROFINET interface of the PROFINET device.

## NOTE

#### "LED" instruction

You can read the status (e.g. "On" or "Off") of LEDs of a CPU or a module using the "LED" instruction. Note, however, that it is not possible to read the LED status of the LINK RX/TX LEDs on all S7-1500 CPUs.

You can find additional information on the "LED" instruction in the STEP 7 online help.

# **Technical specifications**

The following table shows the technical specifications as of 11/2023. You can find a data sheet including daily updated technical specifications on the Internet (https://support.industry.siemens.com/cs/ww/en/pv/6ES7517-3TP00-0AB0/td?dl=en).

Article number	6ES7517-3TP00-0AB0
General information	
Product type designation	CPU 1517T-3 PN/DP
HW functional status	FS11
Firmware version	V3.1
FW update possible	Yes
Product function	
• I&M data	Yes; I&M0 to I&M3
Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 250 µs (distributed) and 1 ms (cent- ral)
• SysLog	Yes
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	V19 (FW V3.1) / V14 (FW V2.0) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
Mains/voltage failure stored energy time	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	1.55 A
Current consumption, max.	1.9 A
Inrush current, max.	1.9 A; Rated value
l <sup>2</sup> t	0.4 A <sup>2</sup> ·s

Article number	6ES7517-3TP00-0AB0
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	30 W
Power loss	
Power loss, typ.	24 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
<ul> <li>integrated (for program)</li> </ul>	3 Mbyte
<ul> <li>integrated (for data)</li> </ul>	8 Mbyte
Load memory	
• Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	2 ns
for word operations, typ.	3 ns
for fixed point arithmetic, typ.	3 ns
for floating point arithmetic, typ.	12 ns
CPU-blocks	
Number of elements (total)	12 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and num- ber range of DBs created via SFC 86: 60 000 60 999
• Size, max.	8 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	1 Mbyte
FC	
Number range	0 65 535
• Size, max.	1 Mbyte

Article number	6ES7517-3TP00-0AB0
OB	
• Size, max.	1 Mbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20; with minimum OB 3x cycle of 100 $\mu s$
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	3
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
Number of startup OBs	100
Number of asynchronous error OBs	4
Number of synchronous error OBs	2
• Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
– adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
– adjustable	Yes
S7 times	2.040
• Number	2 048
Retentivity	Yes
– adjustable IEC timer	
Number	Any (only limited by the main memory)
	Any (only infliced by the main memory)
Retentivity – adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	768 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and tech- nology data (axes): 700 KB
Extended retentive data area (incl. timers, counters, flags), max.	8 Mbyte; When using PS 6 0W 24/48/60 V DC HF

Article number	6ES7517-3TP00-0AB0
Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock
	memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
<ul> <li>per priority class, max.</li> </ul>	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	16 384; max. number of modules / submodules
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
<ul> <li>Inputs (volume)</li> </ul>	32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3
<ul> <li>Outputs (volume)</li> </ul>	32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3
per CM/CP	
<ul> <li>Inputs (volume)</li> </ul>	8 kbyte
<ul> <li>Outputs (volume)</li> </ul>	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
integrated	1
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
• Modules per rack, max.	32; CPU + 31 modules
• Number of lines, max.	1

Article number	6ES7517-3TP00-0AB0
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only lim- ited by the number of available slots
Time of day	
Clock	
• Туре	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
• Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
<ul> <li>supported</li> </ul>	Yes
• to DP, master	Yes
• to DP, slave	Yes
• in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X1
Number of ports	2
integrated switch	Yes
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes

Article number	6ES7517-3TP00-0AB0	
PROFINET IO Controller		
Services		
<ul> <li>Isochronous mode</li> </ul>	Yes	
<ul> <li>Direct data exchange</li> </ul>	Yes; Requirement: IRT and isochronous mode (MRPD optional)	
– IRT	Yes	
– PROFlenergy	Yes; per user program	
<ul> <li>Prioritized startup</li> </ul>	Yes; Max. 32 PROFINET devices	
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	512; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET	
<ul> <li>Of which IO devices with IRT, max.</li> </ul>	64	
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	512	
<ul> <li>of which in line, max.</li> </ul>	512	
<ul> <li>Number of IO Devices that can be sim- ultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces	
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8	
<ul> <li>Updating times</li> </ul>	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data	
<ul> <li>PROFINET Security Class</li> </ul>	1	
Update time for IRT		
<ul> <li>for send cycle of 250 µs</li> </ul>	250 µs to 4 ms	
– for send cycle of 500 $\mu$ s	500 µs to 8 ms	
<ul> <li>for send cycle of 1 ms</li> </ul>	1 ms to 16 ms	
<ul> <li>for send cycle of 2 ms</li> </ul>	2 ms to 32 ms	
<ul> <li>for send cycle of 4 ms</li> </ul>	4 ms to 64 ms	
<ul> <li>With IRT and parameterization of "odd" send cycles</li> </ul>	Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625 µs 3 875 µs)	
Update time for RT		
– for send cycle of 250 $\mu$ s	250 µs to 128 ms	
– for send cycle of 500 $\mu$ s	500 µs to 256 ms	
<ul> <li>for send cycle of 1 ms</li> </ul>	1 ms to 512 ms	
<ul> <li>for send cycle of 2 ms</li> </ul>	2 ms to 512 ms	
<ul> <li>for send cycle of 4 ms</li> </ul>	4 ms to 512 ms	

Article number	6ES7517-3TP00-0AB0
PROFINET IO Device	
Services	
<ul> <li>Isochronous mode</li> </ul>	No
– IRT	Yes
<ul> <li>PROFlenergy</li> </ul>	Yes; per user program
<ul> <li>Shared device</li> </ul>	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	4
<ul> <li>activation/deactivation of I-devices</li> </ul>	Yes; per user program
<ul> <li>Asset management record</li> </ul>	Yes; per user program
<ul> <li>PROFINET Security Class</li> </ul>	SNMP Configuration and DCP Read Only
2. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X2
Number of ports	1
integrated switch	No
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	No

Article number	6ES7517-3TP00-0AB0
PROFINET IO Controller	
Services	
<ul> <li>Isochronous mode</li> </ul>	No
<ul> <li>Direct data exchange</li> </ul>	No
– IRT	No
– PROFlenergy	Yes; per user program
<ul> <li>Prioritized startup</li> </ul>	No
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	128
<ul> <li>of which in line, max.</li> </ul>	128
<ul> <li>Number of IO Devices that can be sim- ultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
<ul> <li>Updating times</li> </ul>	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
<ul> <li>PROFINET Security Class</li> </ul>	1
Update time for RT	
<ul> <li>for send cycle of 1 ms</li> </ul>	1 ms to 512 ms
PROFINET IO Device	
Services	
<ul> <li>Isochronous mode</li> </ul>	No
– IRT	No
– PROFlenergy	Yes; per user program
<ul> <li>Prioritized startup</li> </ul>	No
<ul> <li>Shared device</li> </ul>	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	4
<ul> <li>activation/deactivation of I-devices</li> </ul>	Yes; per user program
<ul> <li>Asset management record</li> </ul>	Yes; per user program
<ul> <li>PROFINET Security Class</li> </ul>	SNMP Configuration and DCP Read Only
3. Interface	
Interface types	
• RS 485	Yes; X3
Number of ports	1

Article number	6ES7517-3TP00-0AB0
Protocols	
PROFIBUS DP master	Yes
PROFIBUS DP slave	No
SIMATIC communication	Yes
PROFIBUS DP master	
• Number of connections, max.	48; for the integrated PROFIBUS DP interface
• Number of DP slaves, max.	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
Services	
<ul> <li>Equidistance</li> </ul>	Yes
<ul> <li>Isochronous mode</li> </ul>	Yes
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
Autonegotiation	Yes
Autocrossing	Yes
Industrial Ethernet status LED	Yes
RS 485	
Transmission rate, max.	12 Mbit/s
Protocols	
PROFIsafe	No
Number of connections	
Number of connections, max.	320; via integrated interfaces of the CPU and con- nected CPs / CMs
Number of connections reserved for ES/HMI/web	10
<ul> <li>Number of connections via integrated interfaces</li> </ul>	288
Number of S7 routing paths	64; in total, only 16 S7-Routing connections are supported via PROFIBUS
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
<ul> <li>Media redundancy</li> </ul>	only via 1st interface (X1)
– MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
<ul> <li>MRP interconnection, supported</li> </ul>	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
– MRPD	Yes; Requirement: IRT
– Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
– Number of stations in the ring, max.	50

Article number	6ES7517-3TP00-0AB0
SIMATIC communication	
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
S7 routing	Yes
Data record routing	Yes
• S7 communication, as server	Yes
• S7 communication, as client	Yes
• User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
<ul> <li>Data length, max.</li> </ul>	64 kbyte
<ul> <li>several passive connections per port, supported</li> </ul>	Yes
ISO-on-TCP (RFC1006)	Yes
– Data length, max.	64 kbyte
• UDP	Yes
– Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
<ul> <li>UDP multicast</li> </ul>	Yes; 128 multicast circuits (of which max. 5 via X1)
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages

Articl	e number	6ES7517-3TP00-0AB0
OPC I	A	
•	Runtime license required	Yes; "Large" license required
•	OPC UA Client	Yes; Data Access (registered Read/Write), Method Call
	<ul> <li>Application authentication</li> </ul>	Yes
	<ul> <li>Security policies</li> </ul>	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
	<ul> <li>User authentication</li> </ul>	"anonymous" or by user name & password
	<ul> <li>Number of connections, max.</li> </ul>	40
	<ul> <li>Number of nodes of the client inter- faces, recommended max.</li> </ul>	5 000
	<ul> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ ReadList/OPC_UA_WriteList, max.</li> </ul>	300
	<ul> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> </ul>	20
	<ul> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> </ul>	100
	<ul> <li>Number of simultaneous calls of the client instructions for session manage- ment, per connection, max.</li> </ul>	1
	<ul> <li>Number of simultaneous calls of the client instructions for data access, per connection, max.</li> </ul>	5
	<ul> <li>Number of registerable nodes, max.</li> </ul>	5 000
	<ul> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> </ul>	100
	<ul> <li>Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li> </ul>	20

Article number	6ES7517-3TP00-0AB0
OPC UA Server	Yes; Data Access (Read, Write, Subscribe), Meth- od Call, Alarms & Condition (A&C), Custom Address Space
<ul> <li>Application authentication</li> </ul>	Yes
<ul> <li>Security policies</li> </ul>	available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss
<ul> <li>User authentication</li> </ul>	"anonymous" or by user name & password
<ul> <li>GDS support (certificate management)</li> </ul>	Yes
<ul> <li>Number of sessions, max.</li> </ul>	64
<ul> <li>Number of accessible variables, max.</li> </ul>	200 000
<ul> <li>Number of registerable nodes, max.</li> </ul>	50 000
<ul> <li>Number of subscriptions per session, max.</li> </ul>	50
<ul> <li>Sampling interval, min.</li> </ul>	10 ms
<ul> <li>Publishing interval, min.</li> </ul>	10 ms
<ul> <li>Number of server methods, max.</li> </ul>	100
<ul> <li>Number of inputs/outputs per server method, max.</li> </ul>	20
<ul> <li>Number of monitored items, recom- mended max.</li> </ul>	10 000; for 1 s sampling interval and 1 s send interval
<ul> <li>Number of server interfaces, max.</li> </ul>	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
<ul> <li>Number of nodes for user-defined server interfaces, max.</li> </ul>	30 000
Alarms and Conditions	Yes
<ul> <li>Number of program alarms</li> </ul>	400
<ul> <li>Number of alarms for system dia- gnostics</li> </ul>	200
Further protocols	
MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes

Article number	6ES7517-3TP00-0AB0
S7 message functions	
Number of login stations for message func- tions, max.	64
number of subscriptions, max.	750
number of tags/attributes for subscriptions, max.	20 000
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	10 000
Number of simultaneously active program alarms	
Number of program alarms	2 000
Number of alarms for system diagnostics	1 000
<ul> <li>Number of alarms for motion technology objects</li> </ul>	480
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 10 engineering systems
Status block	Yes; Up to 16 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	20
Profiling	No
Status/control	
Status/control variable	Yes
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of variables, max.	
<ul> <li>of which status variables, max.</li> </ul>	200; per job
<ul> <li>of which control variables, max.</li> </ul>	200; per job
Forcing	
Forcing	Yes
Forcing, variables	Peripheral inputs/outputs
• Number of variables, max.	200
Diagnostic buffer	
• present	Yes
• Number of entries, max.	3 200
<ul> <li>of which powerfail-proof</li> </ul>	1 000
Traces	
Number of configurable Traces	8
• Memory size per trace, max.	512 kbyte

Article number	6ES7517-3TP00-0AB0
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
ERROR LED	Yes
MAINT LED	Yes
Connection display LINK TX/RX	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
<ul> <li>Number of available Motion Control resources for technology objects</li> </ul>	10 240
Required Motion Control resources	
<ul> <li>per speed-controlled axis</li> </ul>	40
<ul> <li>per positioning axis</li> </ul>	80
<ul> <li>per synchronous axis</li> </ul>	160
<ul> <li>per external encoder</li> </ul>	80
<ul> <li>per output cam</li> </ul>	20
<ul> <li>per cam track</li> </ul>	160
– per probe	40
<ul> <li>Number of available Extended Motion Control resources for technology objects</li> </ul>	256
<ul> <li>Required Extended Motion Control resources</li> </ul>	
<ul> <li>per cam (1 000 points and 50 seg- ments)</li> </ul>	2
<ul> <li>per cam (10 000 points and 50 seg- ments)</li> </ul>	20
<ul> <li>for each set of kinematics</li> </ul>	30
– Number	60
<ul> <li>Per leading axis proxy</li> </ul>	3
Positioning axis	
<ul> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	70
<ul> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	128
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
• PID_3Step	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature

Article number	6ES7517-3TP00-0AB0
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	
Suitable for safety functions	No
Ambient conditions	
Ambient temperature during operation	
<ul> <li>horizontal installation, min.</li> </ul>	0 °C
horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
vertical installation, min.	0 °C
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	
– LAD	Yes
– FBD	Yes
– STL	Yes
– SCL	Yes
– CFC	Yes
– GRAPH	Yes
Know-how protection	
User program protection/password protec- tion	Yes
Copy protection	Yes
Block protection	Yes

Article number	6ES7517-3TP00-0AB0
Access protection	
<ul> <li>protection of confidential configuration data</li> </ul>	Yes
Password for display	Yes
Protection level: Write protection	Yes
Protection level: Read/write protection	Yes
<ul> <li>Protection level: Write protection for Failsafe</li> </ul>	No
Protection level: Complete protection	Yes
User administration	Yes
programming / cycle time monitoring / header	
lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	175 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	1 929 g

# General technical specifications

You can find information on the general technical specifications, such as standards and approvals, electromagnetic compatibility, protection class, etc., in the S7-1500, ET 200MP system manual (https://support.automation.siemens.com/WW/view/en/59191792).

# **Dimension drawing**

This section contains the dimension drawing of the module on the mounting rail, as well as a dimension drawing with the front panel open. Always observe the specified dimensions for installation in cabinets, control rooms, etc.

## Dimension drawings for CPU 1517-3 PN/DP

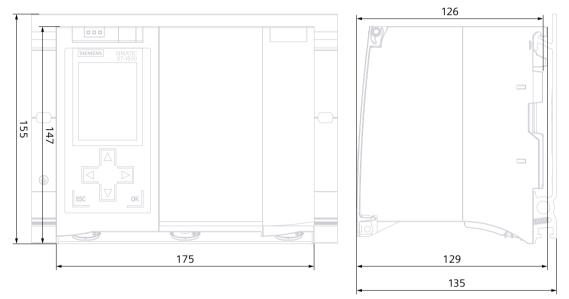


Figure A-1 Dimension drawing of the CPU 1517T-3 PN/DP, front and side view

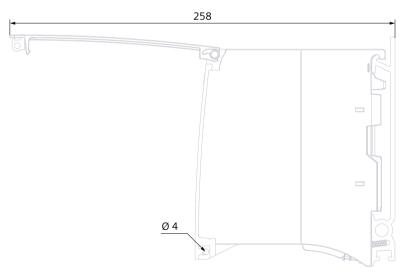


Figure A-2 Dimension drawing of the CPU 1517T-3 PN/DP, side view with open front panel