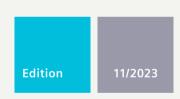
## **SIEMENS**





**EQUIPMENT MANUAL** 

# **SIMATIC**

**S7-1500** 

CPU 1511-1 PN 6ES7511-1AL03-0AB0

support.industry.siemens.com

# **SIEMENS**

SIMATIC \$7-1500 CPU 1511-1 PN (6E\$7511-1AL03-0AB0)

**Equipment Manual** 

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### Legal information

#### Warning notice system

This manual contains notices you have to observe in order to ensure your personal safety, as well as to prevent damage to property. The notices referring to your personal safety are highlighted in the manual by a safety alert symbol, notices referring only to property damage have no safety alert symbol. These notices shown below are graded according to the degree of danger.



#### **DANGER**

indicates that death or severe personal injury will result if proper precautions are not taken.



#### **WARNING**

indicates that death or severe personal injury may result if proper precautions are not taken.



#### **CAUTION**

indicates that minor personal injury can result if proper precautions are not taken.

#### NOTICE

indicates that property damage can result if proper precautions are not taken.

If more than one degree of danger is present, the warning notice representing the highest degree of danger will be used. A notice warning of injury to persons with a safety alert symbol may also include a warning relating to property damage.

#### **Qualified Personnel**

The product/system described in this documentation may be operated only by **personnel qualified** for the specific task in accordance with the relevant documentation, in particular its warning notices and safety instructions. Qualified personnel are those who, based on their training and experience, are capable of identifying risks and avoiding potential hazards when working with these products/systems.

#### **Proper use of Siemens products**

Note the following:



#### **WARNING**

Siemens products may only be used for the applications described in the catalog and in the relevant technical documentation. If products and components from other manufacturers are used, these must be recommended or approved by Siemens. Proper transport, storage, installation, assembly, commissioning, operation and maintenance are required to ensure that the products operate safely and without any problems. The permissible ambient conditions must be complied with. The information in the relevant documentation must be observed.

#### **Trademarks**

All names identified by <sup>®</sup> are registered trademarks of Siemens AG. The remaining trademarks in this publication may be trademarks whose use by third parties for their own purposes could violate the rights of the owner.

### **Disclaimer of Liability**

We have reviewed the contents of this publication to ensure consistency with the hardware and software described. Since variance cannot be precluded entirely, we cannot guarantee full consistency. However, the information in this publication is reviewed regularly and any necessary corrections are included in subsequent editions.

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Introduction

### Purpose of the documentation

This manual supplements the system manual of the S7-1500 automation system/ET 200MP distributed I/O system as well as the function manuals. This manual contains a description of the module-specific information. The system-related functions are described in the system manual. All system-spanning functions are described in the function manuals.

The information provided in this equipment manual and the system manual enables you to commission the CPU .

#### Conventions

STEP 7: In this documentation, "STEP 7" is used as a synonym for all versions of the configuration and programming software "STEP 7 (TIA Portal)".

Please also observe notes marked as follows:

#### NOTE

A note contains important information on the product described in the documentation, on the handling of the product or on the section of the documentation to which particular attention should be paid.

### Recycling and disposal

For environmentally friendly recycling and disposal of your old equipment, contact a certified electronic waste disposal company and dispose of the equipment according to the applicable regulations in your country.

#### **Industry Mall**

The Industry Mall is the catalog and order system of Siemens AG for automation and drive solutions on the basis of Totally Integrated Automation (TIA) and Totally Integrated Power (TIP).

You can find catalogs for all automation and drive products on the Internet (https://mall.industry.siemens.com).

#### 1.1 Guide documentation S7-1500/ET 200MP

### ID link for the digital nameplate



The ID link is a globally unique identifier according to IEC 61406-1, which you will find in the future as a QR code on your product.

The figure shows an example of an ID link for the CPU 1511-1 PN.

You can recognize the ID link by the frame with a black corner at the bottom right. The ID link takes you to the digital nameplate of your product.

Scan the QR code on the product or on the packaging label with a smartphone camera, barcode scanner, or reader app. Call the ID link.

In the digital nameplate, you will find product data, manuals, declarations of conformity, certificates, and other helpful information about your product.

### 1.1 Guide documentation S7-1500/ET 200MP

#### 1.1.1 Information classes S7-1500/ET 200MP



The documentation for the SIMATIC S7-1500 automation system and the ET 200MP distributed I/O system is arranged into three areas.

This arrangement enables you to access the specific content you require. Changes and supplements to the manuals are documented in a Product Information. You can download the documentation free of charge from the Internet (<a href="https://support.industry.siemens.com/cs/ww/en/view/109742691">https://support.industry.siemens.com/cs/ww/en/view/109742691</a>).

#### **Basic information**



The System Manual and Getting Started describe in detail the configuration, installation, wiring and commissioning of the SIMATIC S7-1500 and ET 200MP systems.

The STEP 7 online help supports you in the configuration and programming. Examples:

- Getting Started S7-1500
- S7-1500/ET 200MP System Manual
- Online help TIA Portal

#### **Device information**



Equipment manuals contain a compact description of the module-specific information, such as properties, wiring diagrams, characteristics and technical specifications.

Examples:

- Equipment Manuals CPUs
- Equipment Manuals Interface Modules
- Equipment Manuals Digital Modules
- Equipment Manuals Analog Modules
- Equipment Manuals Communications Modules
- Equipment Manuals Technology Modules
- Equipment Manuals Power Supply Modules

#### General information



The function manuals contain detailed descriptions on general topics relating to the SIMATIC S7-1500 and ET 200MPsystems.

#### Examples:

- Function Manual Diagnostics
- Function Manual Communication
- Function Manual Motion Control
- Function Manual Web Server
- Function Manual Cycle and Response Times
- PROFINET Function Manual
- PROFIBUS Function Manual

#### **Product Information**

Changes and supplements to the manuals are documented in a Product Information. The Product Information takes precedence over the device and system manuals.

You can find the latest Product Information on the S7-1500 and ET 200MP systems on the Internet (https://support.industry.siemens.com/cs/de/en/view/68052815).

#### Manual Collection S7-1500/ET 200MP

The Manual Collection contains the complete documentation on the SIMATIC S7-1500 automation system and the ET 200MP distributed I/O system gathered together in one file. You can find the Manual Collection on the Internet. (https://support.industry.siemens.com/cs/ww/en/view/86140384)

#### Manual Collection fail-safe modules

The Manual Collection contains the complete documentation on the fail-safe SIMATIC modules, gathered together in one file.

You can find the Manual Collection on the Internet. (https://support.industry.siemens.com/cs/de/en/view/109806400)

#### 1.1 Guide documentation S7-1500/ET 200MP

#### SIMATIC S7-1500 comparison list for programming languages

The comparison list contains an overview of which instructions and functions you can use for which controller families.

You can find the comparison list on the Internet

(https://support.industry.siemens.com/cs/ww/en/view/86630375).

#### 1.1.2 SIMATIC Technical Documentation

Additional SIMATIC documents will complete your information. You can find these documents and their use at the following links and QR codes.

The Industry Online Support gives you the option to get information on all topics. Application examples support you in solving your automation tasks.

#### **Overview of the SIMATIC Technical Documentation**

Here you will find an overview of the SIMATIC documentation available in Siemens Industry Online Support:



Industry Online Support International (https://support.industry.siemens.com/cs/ww/en/view/109742705)

Watch this short video to find out where you can find the overview directly in Siemens Industry Online Support and how to use Siemens Industry Online Support on your mobile device:



Quick introduction to the technical documentation of automation products per video (https://support.industry.siemens.com/cs/us/en/view/109780491)



YouTube video: Siemens Automation Products - Technical Documentation at a Glance (https://youtu.be/TwLSxxRQQsA)

#### Retention of the documentation

Retain the documentation for later use.

For documentation provided in digital form:

- 1. Download the associated documentation after receiving your product and before initial installation/commissioning. Use the following download options:
  - Industry Online Support International: (<a href="https://support.industry.siemens.com">https://support.industry.siemens.com</a>)
    The article number is used to assign the documentation to the product. The article number is specified on the product and on the packaging label. Products with new, non-compatible functions are provided with a new article number and documentation.
  - ID link:

Your product may have an ID link. The ID link is a QR code with a frame and a black frame corner at the bottom right. The ID link takes you to the digital nameplate of your product. Scan the QR code on the product or on the packaging label with a smartphone camera, barcode scanner, or reader app. Call up the ID link.

2. Retain this version of the documentation.

### Updating the documentation

The documentation of the product is updated in digital form. In particular in the case of function extensions, the new performance features are provided in an updated version.

- 1. Download the current version as described above via the Industry Online Support or the ID link.
- 2. Also retain this version of the documentation.

### mySupport

With "mySupport" you can get the most out of your Industry Online Support.

Registration	You must register once to use the full functionality of "mySupport". After registration, you can create filters, favorites and tabs in your personal workspace.		
Support requests	Your data is already filled out in support requests, and you can get an overview of your current requests at any time.		
Documentation	In the Documentation area you can build your personal library.		
Favorites	You can use the "Add to mySupport favorites" to flag especially interesting or frequently needed content. Under "Favorites", you will find a list of your flagged entries.		
Recently viewed articles	The most recently viewed pages in mySupport are available under "Recently viewed articles".		
CAx data	<ul> <li>The CAx data area gives you access to the latest product data for your CAx or CAe system. You configure your own download package with a few clicks:</li> <li>Product images, 2D dimension drawings, 3D models, internal circuit diagrams, EPLAN macro files</li> <li>Manuals, characteristics, operating manuals, certificates</li> <li>Product master data</li> </ul>		

You can find "mySupport" on the Internet. (https://support.industry.siemens.com/My/ww/en)

### **Application examples**

The application examples support you with various tools and examples for solving your automation tasks. Solutions are shown in interplay with multiple components in the system - separated from the focus on individual products.

You can find the application examples on the Internet. (https://support.industry.siemens.com/cs/ww/en/ps/ae)

Industrial cybersecurity 2

### 2.1 Introduction to industrial cybersecurity

Due to the digitalization and increasing networking of machines and industrial plants, the risk of cyber attacks is also growing. Appropriate protective measures are therefore mandatory, particularly in the case of critical infrastructure facilities.

Refer to the System Manual (<a href="https://support.industry.siemens.com/cs/us/en/view/59191792">https://support.industry.siemens.com/cs/us/en/view/59191792</a>) for general information and measures regarding industrial cybersecurity.

This section provides an overview of security-related information pertaining to your SIMATIC device.

#### NOTE

Security-relevant changes to software or devices are documented in the section "New functions (Page 13)".

### 2.2 Cybersecurity information

Siemens provides products and solutions with industrial cybersecurity functions that support the secure operation of plants, systems, machines, and networks.

In order to protect plants, systems, machines, and networks against cyber threats, it is necessary to implement – and continuously maintain – a holistic, state-of-the-art industrial cybersecurity concept. Siemens' products and solutions constitute one element of such a concept.

Customers are responsible for preventing unauthorized access to their plants, systems, machines and networks. Such systems, machines and components should only be connected to an enterprise network or the internet if and to the extent such a connection is necessary and only when appropriate security measures (e.g. firewalls and/or network segmentation) are in place.

For more information on protective industrial cybersecurity measures for implementation, please visit (<a href="https://www.siemens.com/global/en/products/automation/topic-areas/industrial-cybersecurity.html">https://www.siemens.com/global/en/products/automation/topic-areas/industrial-cybersecurity.html</a>).

Siemens' products and solutions undergo continuous development to make them more secure. Siemens strongly recommends that product updates are applied as soon as they are available and that the latest product versions are used. Use of product versions that are no longer supported, and failure to apply the latest updates may increase customers' exposure to cyber threats.

To stay informed about product updates at all times, subscribe to the Siemens Industrial Cybersecurity RSS Feed under

(https://new.siemens.com/global/en/products/services/cert.html).

## 2.3 Cybersecurity-relevant information

Note all cybersecurity-relevant information.

Topics with cybersecurity-relevant information	Reference					
Operational application environment and security assumptions						
Requirements for the operational application environment of the system and security assumptions	This section is found in the System Manual (https://support.industry.siemens.com/cs/us/en/view/59191792).					
Area of application	You can find the section Area of application (Page 15) in this Equipment Manual.					
Security properties of the product						
Access protection Physical protection:  • You can protect the CPU against unauthorized access by locking the front flap. Password protection You can also protect the CPU with a password. Password categories:  • Password to protect confidential configuration data • Password in the context of user management (UMAC) • Password for display	Information on locking and on password protection can be found in this Equipment Manual in the section Operator controls and display elements (Page 27).  Also note the information on the topic of access protection in the Protection section of the System Manual (https://support.industry.siemens.com/cs/us/en/view/59191792).					
Integrated protection functions  • The CPUs have integrated protection functions.	For information on the protection functions, refer to the "Overview of protection functions" section of the System Manual (https://support.industry.siemens.com/cs/us/en/view/59191792).					
<ul> <li>PROFINET Security Class 1</li> <li>The device supports PROFINET Security Class 1.</li> <li>With the introduction of PROFINET Security Class 1, additional security settings have been integrated into the PROFINET communication.</li> </ul>	Detailed information about PROFINET Security Class 1 and the additional security settings can be found in the PROFINET with STEP 7 Function Manual (https://support.industry.siemens.com/cs/us/en/view/49948856).					
Reading out and verifying signatures	You can find detailed information on reading and verifying signatures in the STEP 7 online help (TIA Portal).					
Supported Ethernet services	Information about supported services can be found in the section Technical specifications (Page 40). You can find detailed information on the supported Ethernet services in the Communication Function Manual (https://support.industry.siemens.com/cs/us/en/view/59192925).					
Interfaces, ports, protocols and services						
Information on the following is security related:  Communications layer and communication role  Default states  Enabling/disabling ports and services	You can find detailed information on these topics in the Communication Function Manual (https://support.industry.siemens.com/cs/us/en/view/59192925).					
Secure operation						

### 2.3 Cybersecurity-relevant information

Topics with cybersecurity-relevant information	Reference
Corrective measures for known risks	Corrective measures for known risks are announced on the Siemens ProductCERT (https://siemens.com/productcert) Web page. For more information on SIEMENS ProductCERT, refer to the System Manual (https://support.industry.siemens.com/cs/us/en/view/59191792).
Security checks	Application-specific security measures such as cyclic checks of the configuration via checksums are described in the System Manual (https://support.industry.siemens.com/cs/us/en/view/59191792).
Recording Security events	Information on recording security events can be found in the "Safe operation of CPUs" section of the System Manual (https://support.industry.siemens.com/cs/us/en/view/59191792).
Secure decommissioning Products that contain security-relevant data must be securely decommissioned before disposal or resale.	Information on secure decommissioning can be found in the "Safe operation of the system" section of the System Manual (https://support.industry.siemens.com/cs/us/en/view/59191792).

Product overview 3

### 3.1 New functions

This section contains an overview of the most important new firmware functions of the CPU compared with the predecessor version CPU (V3.0).

### New functions of the CPU in firmware version V3.1

New functions	Applications	Customer benefits
Integrated safety		
Syslog messages	The CPU stores syslog messages in a local cache (temporary memory). The messages can be forwarded to a syslog server.	The syslog server saves all syslog messages from its connected devices. The messages can be displayed on the interface of the server and potential security risks can be identified.
Local user management	As of TIA Portal version V19 and FW version V3.1, the CPUs feature improved management of users, roles, and CPU function rights (User Management & Access Control, UMAC). Starting with the above mentioned version, you can manage all project users with their rights (e.g. access rights) for all CPUs in the project. You can do this in the editor for users and roles in the TIA Portal.	Project users can be managed via the TIA Portal with their rights (for example, access rights) for all CPUs in the project in the editor for users and roles.
Communication of the CPU		
Implementation of PROFINET Security Class 1	As of V19, STEP 7 offers extended configuration options for the SNMP and DCP protocols in order to meet the requirements for PROFINET Security Class 1.	Additional protection of communication within your PROFINET network.
Project-internal shared device/shared I-device	As of STEP7 V19, a shared device/shared I-device together with a maximum of two IO controllers can be created in a single project. Previously, the second IO controller required its own project.	Simpler configuration.
Handling timeouts while exchanging data  When network loads are high, timeouts may occur in PROFINET IO devices during data record communication. Previously, the PROFINET IO communication was reduced by the CPU in this case.  As of STEP 7 V19 and FW version V3.1, you can configure the behavior of the respective PROFINET interface.		PROFINET IO communication is maintained even under high grid loads
Web server of the CPU	•	
New Web API methods:	Many new API methods extend your access options to the CPU via the Web API.	Additional applications for the web server
Technology functions of the C	PU	

### 3.1 New functions

New functions	Applications	Customer benefits
Axis functions	Measuring gearbox for positioning/synchronous axis	Advanced configuration options
	Torque feedforward control for positioning/synchronous axis: The torque feedforward control of the CPU controls the torque required to accelerate the axis, taking into account the motion profile.	executed faster and more precisely. This
	Three drive stop modes can be configured for the alarm response "Remove enable".	You can choose between a deceleration ramp, coasting down, and rapid stop.
	Dynamic filter with floating mean value	The new "Floating mean value filter" mode is available for the dynamic filter.
	Standstill signal on external encoder	The standstill signal is also available for external encoders. The standstill signal is output when the encoder values are within the defined standstill window.
	Virtual axis	The axis is operated in the virtual mode with improved runtime behavior. The new mode replaces the existing behavior of the virtual axis.
Measuring input functions	Monitoring measuring input	With the "Measuring via monitoring" measuring input type, the measuring input can capture the measured signal of another configured measuring input.
	Cyclic measuring for central measuring input	Cyclic measuring possible without additional technology module
Trace functionality of the CPU		
Live monitoring for the long- term trace	With live monitoring for the long-term trace, you can:  Display and analyze values directly in the graph during recording  Use superimposed measurements for the long-term trace  Synchronize time bases	Improved display and analysis of long-term traces
Synchronize time bases  Long-term project trace  With the long-term project trace, you can record signals of different S7-1500 CPUs simultaneously.  The CPUs must be configured in a network. The recording is stored on a drive that you have configured.		Extended scope of functions

### Reference

You can find an overview of all new functions, improvements and revisions in the respective firmware versions on the Internet

(https://support.industry.siemens.com/cs/ww/en/view/109478459).

### 3.2 Application

SIMATIC S7-1500 is the modular control system for a wide variety of automation applications in discrete automation.

SIMATIC S7-1500 is the cost-effective and convenient solution for a broad range of tasks and offers the following advantages:

- · Modular, fanless design
- Simple realization of distributed structures
- · User-friendly handling

Areas of application of the SIMATIC S7-1500 automation system include, for example:

- Special-purpose machines
- · Textile machinery
- Packaging machines
- · General mechanical engineering
- · Controller engineering
- · Machine tool engineering
- Installation engineering
- · Electrical industry and crafts
- Automobile engineering
- · Water/waste water
- · Food & Beverage

Areas of application of the SIMATIC S7-1500R/H redundant system include, for example:

- Tunnels
- Airports (e.g. baggage conveyors)
- Subways
- Shipbuilding
- Wastewater treatment plants
- High-bay warehouses

Areas of application of the SIMATIC S7-1500T automation system for advanced motion control applications include, for example:

- · Packaging machines
- · Converting applications
- Assembly automation
- Pick-and-place automation
- Palletizers

Several CPUs with various levels of performance and a comprehensive range of modules with many convenient features are available. Fail-safe CPUs enable use in fail-safe applications. The modular design allows you to use only those modules that you need for your application. The controller can be retrofitted with additional modules at any time to expand its range of tasks.

High industrial suitability due to the high resistance to EMC, shock and vibration enable universal use of the SIMATIC S7-1500, S7-1500R/H and S7-1500T automation systems.

### 3.2 Application

### Performance segments of standard CPUs

The CPUs can be used for smaller and mid-range applications, as well as for the high-end range of machine and plant automation.

Table 3-1 Standard CPUs

CPU	Performance segment	PROFIBUS interfaces	PROFINET IO RT/IRT interfaces	PROFINET IO RT inter- face	Basic PROFINET functional- ity	Work memory	Processing time for bit operations
CPU 1511-1 PN	Standard CPU for small to mid-range applications		1			1.8 MB	25 ns
CPU 1513-1 PN	Standard CPU for mid-range applications		1			3.1 MB	25 ns
CPU 1515-2 PN	Standard CPU for mid-range to large applications		1	1		5.5 MB	6 ns
CPU 1516-3 PN/DP	Standard CPU for demanding applications and communication tasks	1	1	1		9.5 MB	6 ns
CPU 1517-3 PN/DP	Standard CPU for demanding applications and communication tasks	1	1	1		10 MB	2 ns
CPU 1518-4 PN/DP	Standard CPU for high-per- formance applications, demanding communication tasks and very short reaction times	1	1	1	1	66 MB	1 ns
CPU 1518-4 PN/DP MFP	Standard CPU for high-per- formance applications, demanding communication tasks, very short reaction times and C/C++ blocks for the user program	1	1	1	1	116* MB	1 ns

<sup>\* 50</sup> MB of the integrated work memory is reserved for the function library of CPU runtime

### Performance segments of redundant CPUs

The CPUs of the S7-1500R/H redundant system offer a high degree of reliability and system availability. A redundant configuration of the most important automation components reduces the likelihood of production downtimes and the consequences of component errors. The higher the risks and costs of a production downtime, the more worthwhile the use of a redundant system. The avoidance of production downtimes compensates for the generally higher investment costs.

Table 3-2 Redundant CPUs

СРИ	Performance segment	PROFIBUS interfaces	PROFINET IO RT/IRT interfaces	PROFINET IO RT inter- face	Basic PROFINET functional- ity	Work memory	Processing time for bit operations
CPU 1513R-1 PN	Redundant CPU for smaller to mid-range applications		1			3.1 MB	50 ns
CPU 1515R-2 PN	Redundant CPU for mid- range to large applications		1		1	5.5 MB	20 ns
	Redundant CPU for demanding applications and communication tasks		1	-	1	10 MB	4 ns
	Fail-safe and redundant CPU for demanding applications and communication tasks		1		2	69 MB	4 ns

### **Performance segments of compact CPUs**

The compact CPUs can be used for smaller to mid-range applications and have an integrated analog and digital on-board I/O as well as integrated technology functions.

Table 3-3 Compact CPUs

СРИ	Performance segment	PROFIBUS interfaces	PROFINET IO RT/IRT interfaces	PROFINET IO RT inter- face	Basic PROFINET functional- ity	Work memory	Pro- cessing time for bit opera- tions
CPU 1511C-1 PN	Compact CPU for small to mid-range applications		1			1.8 MB	25 ns
CPU 1512C-1 PN	Compact CPU for mid- range applications		1			2.4 MB	25 ns

The following table shows the specific properties of the Compact CPUs.

	CPU 1511C-1 PN	CPU 1512C-1 PN
Integrated analog inputs/outputs	5 inputs/2 outputs	5 inputs/2 outputs
Integrated digital inputs/outputs	16 inputs/16 outputs	32 inputs/32 outputs
High-speed counters	6	6
Frequency meters	6 (max. 100 kHz)	6 (max. 100 kHz)
Period duration measurement	6 channels	6 channels

### 3.2 Application

	CPU 1511C-1 PN	CPU 1512C-1 PN
Pulse width modulation (PWM output)		
·	Max. 4 (up to 100 kHz)	Max. 4 (up to 100 kHz)
Pulse Train Output (PTO output)	Max. 4 (up to 100 kHz)	Max. 4 (up to 100 kHz)
Frequency output	Up to 100 kHz	Up to 100 kHz

### Performance segments of technology CPUs

The technology CPUs can be used for low and mid-range applications, as well as for the highend range of machine and plant automation. Because of their extended motion control functions, they are primarily used for drive control.

Table 3-4 Technology CPUs

СРИ	Performance segment	PROFIBUS interfaces	PROFINET IO RT/IRT interfaces	PROFINET IO RT inter- face	Basic PROFINET functional- ity	Work memory	Pro- cessing time for bit opera- tions
CPU 1511T-1 PN	Technology CPU for small to mid-range applications		1			1.95 MB	25 ns
CPU 1515T-2 PN	Technology CPU for mid- range to large applica- tions		1	1		6 MB	6 ns
CPU 1516T-3 PN/- DP	Technology CPU for highend applications and communication tasks	1	1	1		10.5 MB	6 ns
CPU 1517T-3 PN/- DP	Technology CPU for highend applications and communication tasks	1	1	1		11 MB	2 ns
CPU 1518T-4 PN/- DP	Technology CPU for high- performance motion con- trol applications with large quantities, demanding communica- tion tasks and very short reaction times	1	1	1	1	69 MB	1 ns
CPU 1511TF-1 PN CPU 1515TF-2 PN CPU 1516TF-3 P- N/DP CPU 1517TF-3 P- N/DP CPU 1518TF-4 P- N/DP	These CPUs are described	in the fail-saf	e CPUs.				

### Performance segments of fail-safe CPUs

The fail-safe CPUs are intended for users who want to implement demanding standard and fail-safe applications both centrally and decentrally.

These fail-safe CPUs allow the processing of standard and safety programs on a single CPU. This allows fail-safe data to be evaluated in the standard user program. The integration also provides the system advantages and the extensive functionality of SIMATIC for fail-safe applications.

The fail-safe CPUs are certified for use in safety mode up to:

- Safety class (Safety Integrity Level) SIL 3 according to IEC 61508:2010
- Performance Level (PL) e and Category 4 according to ISO 13849-1:2015 or EN ISO 13849-1:2015

For IT security, local user management can be used to individually restrict F-Configuration and F-Program access for users.

Table 3-5 Fail-safe CPUs

СРИ	Performance segment	PROFIBUS interfaces	PROFINET IO RT/IRT interfaces	PROFINET IO RT inter- face	Basic PROFINET functional- ity	Work memory	Pro- cessing time for bit opera- tions
CPU 1511F-1 PN	Fail-safe CPU for small to mid-range applications	I	1		1	1.95 MB	25 ns
CPU 1511TF-1 PN	Fail-safe technology CPU for small to mid-range applications		1	-		1.95 MB	25 ns
CPU 1513F-1 PN	Fail-safe CPU for mid- range applications		1			3.4 MB	25 ns
CPU 1515F-2 PN	Fail-safe CPU for mid- range to large applica- tions	-1	1	1		6 MB	6 ns
CPU 1515TF-2 PN	Fail-safe technology CPU for high-end applications and communication tasks		1	1		6 MB	6 ns
CPU 1516F-3 PN/- DP	Fail-safe CPU for demanding applications and communication tasks	1	1	1		10.5 MB	6 ns
CPU 1516TF-3 P- N/DP	Fail-safe technology CPU for high-end applications and communication tasks	1	1	1		10.5 MB	6 ns
CPU 1517F-3 PN/- DP	Fail-safe CPU for demanding applications and communication tasks	1	1	1		11 MB	2 ns
CPU 1517TF-3 P- N/DP	Fail-safe technology CPU for high-end applications and communication tasks	1	1	1		11 MB	2 ns

<sup>\* 50</sup> MB of the integrated work memory is reserved for the function library of CPU runtime

#### 3.2 Application

CPU	Performance segment	PROFIBUS interfaces	PROFINET IO RT/IRT interfaces	PROFINET IO RT inter- face	Basic PROFINET functional- ity	Work memory	Pro- cessing time for bit opera- tions
CPU 1518F-4 PN/- DP	Fail-safe CPU for high- performance applica- tions, demanding com- munication tasks and very short reaction times	1	1	1	1	69 MB	1 ns
CPU 1518F-4 PN/- DP MFP	Fail-safe CPU for high- performance applica- tions, demanding com- munication tasks, very short reaction times and C/C++ blocks for the user program	1	1	1	1	119* MB	1 ns
CPU 1518TF-4 P- N/DP	Technology CPU for high- performance motion con- trol applications with large quantities, demanding communica- tion tasks and very short reaction times	1	1	1	1	69 MB	1 ns

<sup>\* 50</sup> MB of the integrated work memory is reserved for the function library of CPU runtime

In addition to the CPUs, further components such as SINAMICS drives dispose of integrated safety functions. Additional information about integrated safety functions in drives can be found in the manuals for the respective products.

### **Security Integrated**

In conjunction with STEP 7, each CPU offers password-based know-how protection against unauthorized reading out or modification of the program blocks.

Copy protection provides reliable protection against unauthorized reproduction of program blocks. With copy protection, individual blocks on the SIMATIC Memory Card are linked to its serial number so that the block can only be executed if the configured memory card is inserted in the CPU.

In addition, all project users can be managed via the local user management. Rights such as access rights can be set individually for each user.

Improved manipulation protection allows changed or unauthorized transfers of engineering data to be detected by the controller.

The use of an Ethernet CP (CP 1543-1) provides you with additional access protection through a firewall or possibilities to establish secure VPN connections.

#### Design and handling

All CPUs of the SIMATIC S7-1500 product series feature a display with plain text information. The display provides information on order numbers, firmware versions, and serial numbers of all connected modules. Additionally the IP address of the CPU and other network settings can be set directly on site, without a programming device. Error messages are shown on the display directly in plain text. When performing servicing, you can minimize plant downtimes by quickly accessing the diagnostics alarms. Detailed information about this and a multitude of other display functions is available in the SIMATIC S7-1500 Display Simulator (https://support.industry.siemens.com/cs/ww/en/view/109761758).

Uniform front connectors for all modules and integrated potential jumpers for flexible formation of potential groups simplify storage. Additional components such as circuit breakers, relays, etc., can be installed quickly and easily, since a DIN rail is implemented in the rail of the SIMATIC S7-1500. The CPUs of the SIMATIC S7-1500 product series can be expanded centrally and in a modular fashion with signal modules. Space-saving expansion enables flexible adaptation to each application.

The system cabling for digital signal modules enables fast and clear connection to sensors and actuators from the field (fully modular connection consisting of front connector modules, connection cables and I/O modules), as well as easy wiring inside the control cabinet (flexible connection consisting of front connectors with assembled single conductors).

#### System diagnostics and alarms

Integrated system diagnostics is activated by default for the CPUs. The different types of diagnostics are configured instead of programmed. System diagnostics information and alarms from the drives are displayed consistently and in plain text:

- On the CPU display
- In STEP 7
- On the HMI
- On the Web server

This information is available in RUN mode, but also in STOP mode of the CPU. The diagnostic information is updated automatically when you configure new hardware components. The CPU is available as a central interrupt server in up to three project languages. The HMI takes over the display in the project languages defined for the CPU. If you require alarm texts in additional languages, you can load them into your HMI via the configured connection. The CPU, STEP 7 and their HMI ensure data consistency without additional engineering steps. The maintenance work is easier.

### 3.3 Hardware properties

### 3.3 Hardware properties

### Article number

6ES7511-1AL03-0AB0

### View of the module

The figure below shows a CPU 1511-1 PN.



Figure 3-1 CPU 1511-1 PN

#### NOTE

### **Protective film**

Please note that the CPU is supplied with a removable protective film on the display.

### **Properties**

CPU 1511-1 PN has the following technical properties:

Property	Description	Additional information
	All CPUs of the SIMATIC S7-1500 product series feature a display with plain text information. The display provides information on order numbers, firmware version and serial numbers of all connected modules. In addition, you can set the IP address of the CPU and carry out further network settings. The display shows occurring error messages directly in plain text.  In addition to the functions listed here, a multitude of other functions that are described in the SIMATIC S7-1500 Display Simulator are shown on the display.	al (http://support.automation. siemens. com/WW/view/en/59191792)

Property	Description	Additional information
Supply voltage	The 24 V DC supply voltage is fed in via a 4-pin plug located at the bottom of the CPU.	<ul> <li>Chapter Connecting up (Page 32)</li> <li>S7-1500, ET 200MP system manual (http://support.automation.siemens.com/WW/view/en/59191792)</li> </ul>
PROFINET IO		
PROFINET interface (X1 P1R and X1 P2R)	The interface has two ports. In addition to basic PROFINET functionality, its also supports PROFINET IO RT (real time) and IRT (isochronous real time).	PROFINET function manual (https://support.industry.siemens.com/cs/ww/en/view/49948856)
Operation of the CPU as  IO controller  I-device	IO controller:     As an IO controller the CPU addresses the connected IO devices     I-device:     As an I-device (intelligent IO device) the CPU is assigned to a higher-level IO controller and is used in the process as an intelligent pre-processing unit of sub-processes	

### Accessories

You can find information on "Accessories/spare parts" in the S7-1500, ET 200MP system manual (http://support.automation.siemens.com/WW/view/en/59191792).

### 3.4 Firmware functions

### **Functions**

The CPU 1511-1 PN supports the following firmware functions:

Function	Description	Additional information
Integrated system diagnostics	The system automatically generates the alarms for system diagnostics and outputs the alarms via a programming device/PC, HMI device, the web server or the integrated display. System diagnostics information is also available when the CPU is in STOP mode.	Diagnostics function manual (https://support.industry.siemens.com/cs/ww/en/view/59192926)
Integrated web server	The web server allows you to access CPU data over a network. Evaluations, diagnostics, and modifications are thus possible over long distances. Monitoring and evaluation is possible without STEP 7; all you need is a Web browser. Make sure that you take appropriate measures (e.g. limiting network access, using firewalls) to protect the CPU from being compromised.	Web server Function Manual     (https://support.industry.siemens.com/cs/ww/en/view/59193560)     Security with SIMATIC S7 controllers system manual     (https://support.industry.siemens.com/cs/ww/en/view/90885010)

### 3.4 Firmware functions

Function	Description	Additional information
Integrated trace functionality	Trace functionality supports you in troubleshooting and/or optimizing the user program. You record device tags and evaluate the recordings with the trace and logic analyzer function. Tags are, for example, drive parameters or system and user tags of a CPU. The device saves the recordings. You can read out and permanently save the recordings with the configuration system (ES), if required. The trace and logic analyzer function is therefore suitable for monitoring highly dynamic processes. The trace recording can also be displayed via the web server. With the project trace, you record the tags of multiple devices within a project, for example, a controller and a drive. With the long-term trace, you record up to 64 different tags for each cycle in a .csv file over an extended period (e.g. hours, days).	Function manual for trace and logic analyzer function (https://support.industry.siemens.com/cs/ww/en/view/64897128)
OPC UA	With OPC UA, you can exchange data via an open and manufacturer-neutral communication protocol. The CPU can act as OPC UA server. The CPU as OPC UA server can communicate with OPC UA clients. In turn, as an OPC UA client, the CPU can access an OPC UA server, allow the OPC UA server to run methods and read out information from the OPC UA server. The OPC UA Companion Specification allows methods to be specified uniformly and independently of the manufacturer. Using these specified methods, you can easily integrate devices from various manufacturers into your plants and production processes.	Communication function manual (https://support.industry.siemenscom/cs/ww/en/view/59192925)
Configuration control	The configuration control allows you to handle different real hardware configurations with a maximum hardware configuration. Especially in series machine manufacturing, this means that you have the option of operating/configuring different expansion variants of a machine within a single project.	S7-1500, ET 200MP system manual (https://support.industry.siemens.com/cs/ww/en/view/59191792)
PROFINET IO		
RT (real time)	RT prioritizes PROFINET IO telegrams over standard telegrams. This ensures the required determinism in the automation technology. In this process the data is transferred via prioritized Ethernet telegrams.	PROFINET function manual (https://support.industry.siemens.com/cs/ww/en/view/49948856)
IRT (isochronous real time)	A reserved bandwidth within the send clock is available for IRT data. The reserved bandwidth ensures that the IRT data can be transmitted in time-synchronized intervals, unaffected by other high network loading (e.g. TCP/IP communication or additional real-time communication). Update times with maximum determinism can be realized through IRT. Isochronous applications are possible with IRT.	

Function	Description	Additional information
sochronous mode	The Isochronous mode system property acquires measured values and process data and processes the signals in a fixed system clock. Isochronous mode thus contributes to high control quality and hence to greater manufacturing precision. Isochronous mode reduces potential fluctuations of the process reaction times to a minimum. Time-assured processing makes higher machine cycles possible.	PROFINET function manual (https://support.industry.siemens.com/cs/ww/en/view/49948856)
MRP (Media Redundancy Protocol)	It is possible to establish redundant networks via the Media Redundancy Protocol. Redundant transmission links (ring topology) ensure that an alternative communication path is made available if a transmission link fails. The PROFINET devices that are part of this redundant network form an MRP domain.  RT operation is possible with the use of MRP.	
MRPD (Media Redundancy with Planned Duplication)	The advantage of the MRP extension MRPD is that, in the event of a failure of a device or a line in the ring, all other devices continue to be supplied with IO data without interruption and with short update times.  MRPD is based on IRT and MRP. To realize media redundancy with short update times, the PROFINET devices participating in the ring send their data in both directions. The devices receive this data at both ring ports so that there is no reconfiguration time.	
Shared device	The "Shared device" function allows you to divide the modules or submodules of an IO device up among different IO controllers. Numerous IO controllers are often used in larger or widely distributed systems. Without the "Shared device" function, each I/O module of an IO device is assigned to the same IO controller. If sensors that are physically close to each other must provide data to different IO controllers, several IO devices are required. The "Shared device" function allows the modules or submodules of an IO device to be divided up among different IO controllers, thus allowing flexible automation concepts. You can, for example, combine I/O modules that are physically close to each other in one IO device.	
PROFlenergy	PROFlenergy is a PROFINET-based data interface for switching off consumers centrally and with full coordination during pause times regardless of the manufacturer or device type. The goal is that the process is only provided with the energy that is absolutely required. The majority of the energy is saved by the process; the PROFINET device itself only contributes a few watts of savings potential.	
Integrated technology		
Motion Control	S7-1500 CPUs support the controlled positioning and traveling of axes via S7-1500 Motion Control functions by means of the following technology objects:	S7-1500T Motion Control function manuals (https://support.industry.siemens. com/cs/ww/en/view/109751049)

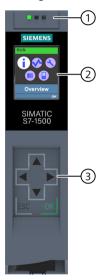
### 3.4 Firmware functions

Function	Description	Additional information
	<ul> <li>Speed axes, positioning axes, synchronous axes, external encoders, output cams, cam tracks, and measuring inputs.</li> <li>Speed-controlled axis for controlling a drive with speed specification</li> <li>Positioning axis for position-controlled positioning of a drive</li> <li>Synchronous axis to interconnect with a master value. The axis is synchronized to the master axis position.</li> <li>External encoder for detecting the actual position of an encoder and its use as a master value for synchronous operation</li> <li>Cams, cam track for position-dependent generation of switching signals</li> <li>Measuring input for fast, accurate and event-dependent sensing of actual positions</li> </ul>	
Integrated closed-loop control functionality	<ul> <li>PID Compact (continuous PID controller)</li> <li>PID 3Step (step controller for integrating actuators)</li> <li>PID Temp (temperature controller for heating and cooling with two separate actuators)</li> </ul>	PID control function manual (https://support.industry.siemens.com/cs/ww/en/view/108210036)
Integrated safety		
Know-how protection	The know-how protection protects user blocks against unauthorized access and modifications.	S7-1500, ET 200MP system manual (https://support.industry.siemens.
Copy protection	Copy protection links user blocks to the serial number of the SIMATIC Memory Card or to the serial number of the CPU. User programs cannot run without the correspond- ing SIMATIC Memory Card or CPU.	com/cs/ww/en/view/59191792)
Local user management (as of FW version V3.1)	Improved management of users, roles, and CPU function rights (User Management & Access Control, UMAC). You can use the local user management in the editor to manage all project users along with their rights (e.g. access rights) for users and roles of the project in the TIA Portal.	
Access protection (up to FW version V3.0)	You can use authorization levels to assign separate rights to different users.	
Integrity protection	The CPUs feature an integrity protection function by default. This helps to detect any manipulation of the engineering data on the SIMATIC Memory Card or during data transfer between the TIA Portal and the CPU, and to check communication from a SIMATIC HMI system to the CPU for possible manipulation of engineering data. The user receives a corresponding message about manipulation of engineering data detected by the integrity protection.	
Password provider	As an alternative to manual password input you can connect a password provider to STEP 7. A password provider offers the following advantages:  Convenient handling of passwords. STEP 7 reads the password automatically for the blocks. This saves you time.  Optimum block protection because the users do not know the password itself.	

### 3.5 Operating and display elements

### 3.5.1 Front view of the CPU with closed front panel

The figure below shows the front view of the CPU 1511-1 PN.



- ① LEDs for the current operating state and diagnostic status of the CPU
- ② Display
- Operator control buttons

Figure 3-2 View of the CPU 1511-1 PN (with front panel) - front

#### NOTE

### Temperature range for display

To increase its service life, the display switches off at a temperature below the permitted operating temperature of the device. When the display cools down, it automatically switches itself on again. When the display is switched off, the LEDs continue to show the status of the CPU.

For more information on the temperatures at which the display switches itself on and off, refer to the Technical specifications (Page 40).

### Removing and fitting the front panel or display

You can remove and fit the front panel or the display during operation.



#### ▲ WARNING

#### Personal injury and damage to property may occur

In Zone 2 hazardous areas, personal injury or damage to property can occur if you pull or plug the display of an S7-1500 automation system during operation.

Before you pull or plug the display in Zone 2 hazardous areas, always make sure first that the S7-1500 automation system is de-energized.

### 3.5 Operating and display elements

### Locking the front panel

You can lock the front flap to protect the SIMATIC Memory Card and the operating mode buttons of the CPU against unauthorized access.

You can attach a security seal or a padlock with a diameter of 3 mm to the front panel.



Figure 3-3 Locking latch on the CPU

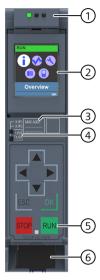
In addition to the mechanical lock, you can also block access to a password-protected CPU on the display (local lock) and assign a password for the display. You can find additional information on the display, configurable protection levels and local locks in the S7-1500, ET 200MP (<a href="http://support.automation.siemens.com/WW/view/en/59191792">http://support.automation.siemens.com/WW/view/en/59191792</a>) system manual.

#### Reference

You will find detailed information on the individual display options, a training course and a simulation of the available menu commands in the SIMATIC S7-1500 Display Simulator (https://support.industry.siemens.com/cs/ww/en/view/109761758).

### 3.5.2 Front view of the CPU without front panel and view from below

The following figure shows the operator controls and connection elements of the CPU 1511-1 PN.



- ① LEDs for the current operating mode and diagnostic status of the CPU
- ② Display
- (3) MAC address
- 4 LED displays for the 2 ports of the PROFINET interface X1
- Operating modes with "STOP ACTIVE" LED
- 6 Connector for power supply

Figure 3-4 View of the CPU 1511-1 PN (without front panel) – front

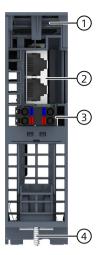
### NOTE

### Removing the display

Only remove the display if it is faulty.

You can find information on removing and replacing displays in the S7-1500, ET 200MP system manual (https://support.industry.siemens.com/cs/ww/en/view/59191792).

### 3.5 Operating and display elements

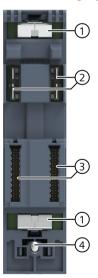


- 1) Slot for the SIMATIC memory card
- ② PROFINET IO interface (X1) with 2 ports
- 3 Connection for supply voltage
- 4 Fixing screw

Figure 3-5 View of the CPU 1511-1 PN – bottom

### 3.5.3 Rear view of the CPU

The following figure shows the connection elements on the back of the CPU 1511-1 PN.



- Shield contact surface
- 2 Plug-in connection for power supply
- 3 Plug-in connection for backplane bus
- 4 Fastening screw

Figure 3-6 View of the CPU 1511-1 PN - rear

### 3.6 Operating mode buttons

You use the operating mode buttons to:

- Request a change to a specific operating state
- Disable or enable the change to a specific operating state
  (If, for example, the STOP mode button is active, you cannot switch the CPU to RUN via a communication task configured in the TIA Portal or via the display)

The following table shows the meaning of the corresponding operation of the operating mode buttons.

Table 3-6 Meaning of the operating mode buttons

Operation of the operating mode buttons	Meaning	Explanation
RUN	RUN mode	The CPU has permission to go to RUN.
STOP	STOP mode	The CPU does not have permission to go to RUN.
yellow.  2. Press the STOP mode button until the RUN/STOP LED lights up for the 2nd	Manual memory reset (with inserted SIMATIC memory card) or Reset to factory settings (without inserted SIMATIC memory card):	The CPU executes memory reset.  or The CPU is reset to its factory settings.  You can find additional information in the S7-1500/ET 200MP system manual. (https://support.industry.siemens.com/cs/ww/den/view/59191792)

Connecting up

This section provides information on the pin assignment of the individual interfaces and the block diagram of the CPU.

### 24 V DC supply voltage (X80)

The connector for the power supply is plugged in when the CPU ships from the factory. The following table shows the signal names and the descriptions of the pin assignment of the 24 V DC supply voltage.

Table 4-1 Pin assignment 24 V DC supply voltage

View	Signal name 1)		Description	
Connector				
2 11 2 2 1M 2	1	1L+	+ 24 V DC of the supply voltage	
1 1L+ 2 1M 2	2	1M	Ground of the supply voltage	
	3	2M	Ground of the supply voltage for loop-through 2)	
4 2L+ 2M 3	4	2L+	+ 24 V DC of the supply voltage for loop-through <sup>2)</sup>	

<sup>1) 1</sup>L+ and 2L+ as well as 1M and 2M are bridged internally

If the CPU is supplied by a system power supply, it is not necessary to connect the 24 V supply.

<sup>2)</sup> Maximum 10 A permitted

### PROFINET interface X1 with 2-port switch (X1 P1R and X1 P2R)

The assignment corresponds to the Ethernet standard for an RJ45 plug.

- When autonegotiation is deactivated, the RJ45 socket is allocated as a switch (MDI-X).
- When autonegotiation is activated, autocrossing is in effect and the RJ45 socket is allocated either as data terminal equipment (MDI) or a switch (MDI-X).

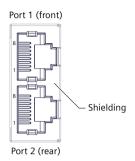


Figure 4-1 PROFINET ports

#### NOTE

You need a screwdriver (max. blade width 2.5 mm) to remove the PROFINET plug.

### Remove display

You can find a description of how to remove and replace the display in the S7-1500, ET 200MP (http://support.automation.siemens.com/WW/view/en/59191792) system manual.

#### Reference

You can find additional information on the topics of "Connecting the CPU" and "Accessories/spare parts" in the S7-1500, ET 200MP (http://support.automation.siemens.com/WW/view/en/59191792) system manual.

### Assignment of the MAC addresses

The CPU has a PROFINET interface with two ports. The PROFINET interface itself has a MAC address, and each of the two PROFINET ports has its own MAC address. The CPU therefore has three MAC addresses in total.

The MAC addresses of the PROFINET ports are needed for the LLDP protocol, for example for the neighborhood discovery function.

The number range of the MAC addresses is sequential. The first and last MAC addresses are lasered on the nameplate on the right side of each CPU.

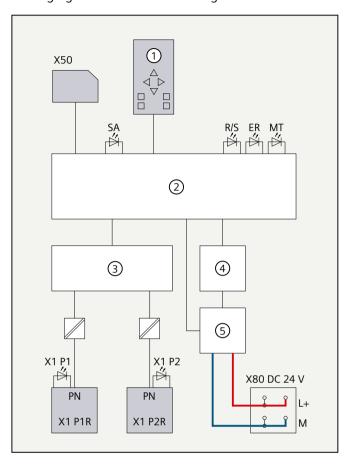
The table below shows how the MAC addresses are assigned.

Table 4-2 Assignment of the MAC addresses

	Assignment	Labeling
MAC address 1	PROFINET interface X1 (visible in STEP 7 in accessible devices)	<ul><li>Front, lasered</li><li>Right side, lasered (start of number range)</li></ul>
MAC address 2	Port X1 P1R (required for LLDP, for example)	Front and right side, not lasered
MAC address 3	Port X1 P2R (required for LLDP, for example)	<ul><li>Front, not lasered</li><li>Right side, lasered (end of number range)</li></ul>

### **Block diagram**

The following figure shows the block diagram of the CPU 1511-1 PN.



1	CPU with control and operating mode buttons	X80 24 V DC	Infeed of supply voltage
2	Electronics	L+	24 V DC supply voltage
3	PROFINET 2-port switch	М	Ground
4	Backplane bus interface	SF	STOP ACTIVE LED (yellow)
(5)	Internal supply voltage	R/S	RUN/STOP LED (green/yellow)
X50	SIMATIC memory card	ER	ERROR LED (red)
PN X1 P1R	PROFINET interface X1 Port 1	MT	MAINT LED (yellow)
PN X1 P2R	PROFINET interface X1 Port 2	X1 P1, X1 P2	LED Link TX/RX

Figure 4-2 Block diagram of the CPU 1511-1 PN

# Interrupts, error messages, diagnostics and system alarms

5

The status and error displays of the CPU 1511-1 PN are described below. You will find additional information on "Interrupts" in the STEP 7 online help. You can find additional information on the topics of "Diagnostics" and "System alarms" in the Diagnostics (<a href="http://support.automation.siemens.com/WW/view/en/59192926">http://support.automation.siemens.com/WW/view/en/59192926</a>) function manual.

### 5.1 Status and error display of the CPU

### **LED** display

The figure below shows the LED display of the CPU.



- RUN/STOP LED (yellow/green LED)
- ② ERROR LED (red LED)
- MAINT LED (yellow LED)
- 4 LINK RX/TX LED for port X1 P1 (yellow/green LED)
- (5) LINK RX/TX LED for port X1 P2 (yellow/green LED)
- 6 STOP ACTIVE-LED (yellow LED)

Figure 5-1 LED display of the CPU (without front panel)

# Meaning of the RUN/STOP, ERROR and MAINT LEDs

The CPU has three LEDs for displaying the current operating mode and diagnostic status. The following table shows the meaning of the various combinations of colors for the RUN/STOP, ERROR and MAINT LEDs.

Table 5-1 Meaning of the LEDs

RUN/STOP LED	ERROR LED	MAINT LED	Meaning
☑ LED off	LED off	LED off	Missing or insufficient power supply on the CPU.
☑ LED off	⊯ LED flashes red	LED off	An error has occurred.
i LED lit green	LED off	LED off	CPU is in RUN mode.
業 LED lit green	LED off	LED lit yellow	Maintenance demanded for the plant. You need to promptly check/replace the affected hardware within a short period of time.
			Active Force job
			OPC UA server of the CPU expects initial trust lists and CRLs via GDS Push function.
LED lit green	LED off	LED flashes yellow	Bad configuration
LED lit yellow	⊯ LED flashes red	LED off	A diagnostics event is pending.
LED lit yellow	LED off	LED flashes yellow	Firmware update using SIMATIC memory card successfully completed.
洪	LED off	LED off	CPU is in STOP mode.
LED lit yellow	LLD OII	LLD OII	CPU runs a program with active breakpoints. The program is at a breakpoint.
LED lit yellow	⊯ LED flashes red	LED flashes yellow	The program on the SIMATIC memory card is causing an error.
			Firmware update using SIMATIC memory card has failed.
			The CPU has detected an error state. Additional information is available via the CPU diagnostic buffer.
LED flashes yellow	LED off	LED off	CPU is performing internal activities during STOP, e.g. startup after STOP.
			Download of the user program from the SIMATIC memory card
			CPU carries out a program with active breakpoint. The program is presently moving from one break- point to another.
			Firmware update is being performed.
LED flashes yellow/green	LED off	LED off	Startup (transition from STOP → RUN)

## 5.1 Status and error display of the CPU

RUN/STOP LED	ERROR LED	MAINT LED	Meaning
<b>*</b>	黨	淖	Startup (CPU booting)
LED flashes yellow/green	LED flashes red	LED flashes yellow	Test of LEDs during startup, inserting a module.
yellow/green			LED flashing test

## Meaning of LINK RX/TX LED

Each port has a LINK RX/TX-LED. The table below shows the various "LED scenarios" of the CPU ports.

Table 5-2 Meaning of the LEDs

LINK TX/RX LED	Meaning
LED off	There is no Ethernet connection between the PROFINET interface of the PROFINET device and the communication partner.  No data is currently being sent/received via the PROFINET interface.  There is no LINK connection.
黨 LED flashes green	The CPU is performing an "LED flash test".
谦 LED lit green	There is an Ethernet connection between the PROFINET interface of your PROFINET device and a communication partner.
LED flashes yellow/green	Data is currently being received from or sent to a communications partner on Ethernet via the PROFINET interface of the PROFINET device.

#### NOTE

#### "LED" instruction

You can read the status (e.g. "On" or "Off") of LEDs of a CPU or a module using the "LED" instruction. Note, however, that it is not possible to read the LED status of the LINK RX/TX LEDs on all S7-1500 CPUs.

You can find additional information on the "LED" instruction in the STEP 7 online help.

## Meaning of the STOP ACTIVE LED

The following table shows the meaning of the STOP ACTIVE LED of the CPU.

Table 5-3 Meaning of the LEDs

STOP ACTIVE LED	Meaning
崇	The CPU is switched to "STOP" mode using the STOP button.
LED lit yellow	<ul> <li>As long as the STOP ACTIVE LED is lit up, switching the CPU to RUN mode is only possible using the RUN button.</li> <li>The CPU can then no longer be set to RUN mode via the display operation or via online func-</li> </ul>
	tions. The state of the buttons is retained at power-off. If the CPU does not start up automatically after a power-on, you have to keep the STOP button pressed during start-up until the STOP ACTIVE LED is activated.
	• If an automatic start-up is to be reliably prevented after a power-up, the STOP button has to be kept pressed during the start-up of the CPU until the STOP ACTIVE LED is activated.

5.1 Status and error display of the CPU

STOP ACTIVE LED	Meaning
LED off	<ul> <li>The CPU is set to "STOP" mode using the display or programming device and not with the STOP button on the device.</li> <li>The CPU is in RUN mode.</li> </ul>

**Technical specifications** 

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The following table shows the technical specifications as of 11/2023. You will find a data sheet including daily updated technical specifications on the Internet (https://support.industry.siemens.com/cs/ww/en/pv/6ES7511-1AL03-0AB0/td?dl=en).

Article number	6ES7511-1AL03-0AB0
General information	
Product type designation	CPU 1511-1 PN
HW functional status	FS03
Firmware version	V3.1
FW update possible	Yes
Product function	
I&M data	Yes; I&M0 to I&M3
Isochronous mode	Yes; Distributed and central; with minimum OB $6x$ cycle of $500~\mu s$ (distributed) and $1~ms$ (central)
<ul> <li>SysLog</li> </ul>	Yes
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	V19 (FW V3.1) / V18 (FW V3.0) or higher; with older TIA Portal versions configurable as 6ES7511-1AK02-0AB0
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	3.45 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	0.56 A
Current consumption, max.	0.9 A
Inrush current, max.	1.15 A; Rated value
l <sup>2</sup> t	0.5 A <sup>2</sup> ·s

Article number	6ES7511-1AL03-0AB0
Power	
Infeed power to the backplane bus	10 W
Power consumption from the backplane bus (balanced)	5.5 W
Power loss	
Power loss, typ.	3.4 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
<ul> <li>integrated (for program)</li> </ul>	300 kbyte
• integrated (for data)	1.5 Mbyte
Load memory	
• Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
<ul> <li>maintenance-free</li> </ul>	Yes
CPU processing times	
for bit operations, typ.	25 ns
for word operations, typ.	32 ns
for fixed point arithmetic, typ.	42 ns
for floating point arithmetic, typ.	170 ns
CPU-blocks	
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	1.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	300 kbyte
FC	
Number range	0 65 535
• Size, max.	300 kbyte

Article number	6ES7511-1AL03-0AB0
OB	
• Size, max.	300 kbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20; With minimum OB $3x$ cycle of 250 $\mu s$
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	2
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
Number of startup OBs	100
Number of asynchronous error OBs	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
• per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	V
– adjustable	Yes
• Number	Any (only limited by the main memory)
Retentivity	This (only infliced by the main memory)
– adjustable	Yes
S7 times	100
Number	2 048
Retentivity	
– adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	
– adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	256 kbyte; in total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 216 KB
Extended retentive data area (incl. timers, counters, flags), max.	1.5 Mbyte; When using PS 6 0W 24/48/60 V DC HF

Article number	6ES7511-1AL03-0AB0
Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
<ul> <li>Retentivity adjustable</li> </ul>	Yes
Retentivity preset	No
Local data	
<ul> <li>per priority class, max.</li> </ul>	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	2 048; max. number of modules / submodules
I/O address area	
<ul> <li>Inputs</li> </ul>	32 kbyte; All inputs are in the process image
<ul> <li>Outputs</li> </ul>	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
<ul><li>Inputs (volume)</li></ul>	8 kbyte
<ul><li>Outputs (volume)</li></ul>	8 kbyte
per CM/CP	
<ul><li>Inputs (volume)</li></ul>	8 kbyte
<ul><li>Outputs (volume)</li></ul>	8 kbyte
Subprocess images	
<ul> <li>Number of subprocess images, max.</li> </ul>	32
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	1
Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
<ul> <li>Modules per rack, max.</li> </ul>	32; CPU + 31 modules
<ul> <li>Number of lines, max.</li> </ul>	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots

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Hardware clock
6 wk; At 40 $^{\circ}$ C ambient temperature, typically
10 s; Typ.: 2 s
16
Yes
Yes; Via CM DP module
Yes; Via CM DP module
Yes
Yes
Yes
1
Yes; X1
Yes; X1 2
2 Yes
2
2 Yes
2 Yes Yes; IPv4
2 Yes; IPv4 Yes
2 Yes Yes; IPv4 Yes Yes
2 Yes Yes; IPv4 Yes Yes Yes

Article number	6ES7511-1AL03-0AB0
PROFINET IO Controller	
Services	
<ul> <li>Isochronous mode</li> </ul>	Yes
<ul> <li>Direct data exchange</li> </ul>	Yes; Requirement: IRT and isochronous mode (MRPD optional)
– IRT	Yes
<ul><li>PROFlenergy</li></ul>	Yes; per user program
<ul> <li>Prioritized startup</li> </ul>	Yes; Max. 32 PROFINET devices
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>Of which IO devices with IRT, max.</li> </ul>	64
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	128
<ul><li>of which in line, max.</li></ul>	128
<ul> <li>Number of IO Devices that can be sim- ultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
<ul> <li>Updating times</li> </ul>	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
<ul> <li>PROFINET Security Class</li> </ul>	1
Update time for IRT	
– for send cycle of 250 μs	$250~\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 $\mu s$ of the isochronous OB is decisive
<ul><li>for send cycle of 500 μs</li></ul>	500 µs to 8 ms
<ul><li>for send cycle of 1 ms</li></ul>	1 ms to 16 ms
<ul> <li>for send cycle of 2 ms</li> </ul>	2 ms to 32 ms
<ul> <li>for send cycle of 4 ms</li> </ul>	4 ms to 64 ms
<ul> <li>With IRT and parameterization of "odd" send cycles</li> </ul>	Update time = set "odd" send clock (any multiple of 125 $\mu$ s: 375 $\mu$ s, 625 $\mu$ s 3 875 $\mu$ s)
Update time for RT	
– for send cycle of 250 μs	250 μs to 128 ms
– for send cycle of 500 μs	500 μs to 256 ms
<ul> <li>for send cycle of 1 ms</li> </ul>	1 ms to 512 ms
<ul> <li>for send cycle of 2 ms</li> </ul>	2 ms to 512 ms
<ul><li>for send cycle of 4 ms</li></ul>	4 ms to 512 ms

Article number	6ES7511-1AL03-0AB0
PROFINET IO Device	
Services	
<ul><li>Isochronous mode</li></ul>	No
– IRT	Yes
<ul><li>PROFlenergy</li></ul>	Yes; per user program
<ul><li>Shared device</li></ul>	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	4
<ul> <li>activation/deactivation of I-devices</li> </ul>	Yes; per user program
<ul> <li>Asset management record</li> </ul>	Yes; per user program
<ul> <li>PROFINET Security Class</li> </ul>	SNMP Configuration and DCP Read Only
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
<ul> <li>Autonegotiation</li> </ul>	Yes
<ul> <li>Autocrossing</li> </ul>	Yes
<ul> <li>Industrial Ethernet status LED</li> </ul>	Yes
Protocols	
PROFIsafe	No
Number of connections	
Number of connections, max.	128; via integrated interfaces of the CPU and connected CPs / CMs
<ul> <li>Number of connections reserved for ES/HMI/web</li> </ul>	10
<ul> <li>Number of connections via integrated interfaces</li> </ul>	88
<ul> <li>Number of S7 routing paths</li> </ul>	16
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
<ul> <li>Media redundancy</li> </ul>	only via 1st interface (X1)
– MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
<ul> <li>MRP interconnection, supported</li> </ul>	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
MODE	Yes; Requirement: IRT
<ul><li>MRPD</li></ul>	
<ul><li>MRPD</li><li>Switchover time on line break, typ.</li></ul>	200 ms; For MRP, bumpless for MRPD

SIMATIC communication PG/OP communication PG/OP communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max.  See online help (S7 communication, user data size)  Open IE communication TCP/IP Data length, max. Several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP See Data length, max. UDP Yes ShMP See SNMP Yes SNMP SNMP Yes Encryption  Web server HTTP HTTPS Yes; Standard and user pages	Article number	6ES7511-1AL03-0AB0
<ul> <li>PG/OP communication</li> <li>S7 routing</li> <li>Data record routing</li> <li>S7 communication, as server</li> <li>S7 communication, as server</li> <li>Ves</li> <li>S7 communication, as client</li> <li>User data per job, max.</li> <li>See online help (S7 communication, user data size)</li> </ul> Open IE communication <ul> <li>TCP/IP</li> <li>Data length, max.</li> <li>several passive connections per port, supported</li> <li>ISO-on-TCP (RFC1006)</li> <li>Data length, max.</li> <li>UDP</li> <li>Data length, max.</li> <li>UDP</li> <li>Data length, max.</li> <li>UDP with length in the length in the</li></ul>		OL3/311-IALU3-OABO
<ul> <li>57 routing</li> <li>Data record routing</li> <li>\$7 communication, as server</li> <li>\$7 communication, as client</li> <li>User data per job, max.</li> <li>See online help (\$7 communication, user data size)</li> </ul> Open IE communication <ul> <li>TCP/IP</li> <li>Data length, max.</li> <li>several passive connections per port, supported</li> <li>ISO-on-TCP (RFC1006)</li> <li>Data length, max.</li> <li>UDP</li> <li>Data length, max.</li> <li>UDP</li> <li>Data length, max.</li> <li>UDP multicast</li> <li>Yes; max. 78 multicast circuits</li> <li>DHCP</li> <li>DNS</li> <li>SNMP</li> <li>DCP</li> <li>LLDP</li> <li>Encryption</li> <li>Web server</li> <li>HTTP</li> </ul> Yes; Standard and user pages		Yes: encryption with TLS V1.3 pre-selected
<ul> <li>Data record routing</li> <li>\$7 communication, as server</li> <li>\$7 communication, as client</li> <li>User data per job, max.</li> <li>TCP/IP</li> <li>Data length, max.</li> <li>ISO-on-TCP (RFC1006)</li> <li>Data length, max.</li> <li>UDP</li> <li>Data length, max.</li> <li>UDP multicast</li> <li>UDP multicast</li> <li>DHCP</li> <li>DNS</li> <li>SNMP</li> <li>DCP</li> <li>LLDP</li> <li>Encryption</li> <li>Yes; Standard and user pages</li> </ul>		• •
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Open IE communication TCP/IP Data length, max. Several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. Supported	·	
<ul> <li>TCP/IP  — Data length, max. — several passive connections per port, supported</li> <li>ISO-on-TCP (RFC1006) — Data length, max.</li> <li>UDP — Data length, max.</li> <li>UDP — Data length, max.</li> <li>UDP Multicast</li> <li>UDP Multicast</li> <li>UDP Multicast</li> <li>UDP Yes</li> <li>DNS</li> <li>SNMP</li> <li>DCP</li> <li>LLDP</li> <li>Encryption</li> <li>Yes; Standard and user pages</li> </ul>	User data per job, max.	
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supported  ISO-on-TCP (RFC1006) Data length, max.  UDP Ses Data length, max.  UDP Yes Data length, max.  UDP multicast Yes; max. 78 multicast circuits  DHCP Yes DNS Yes SNMP Yes CP LLDP Yes Encryption  Web server HTTP  Yes  Yes Yes Yes; Optional	<ul> <li>Data length, max.</li> </ul>	64 kbyte
<ul> <li>Data length, max.</li> <li>UDP</li> <li>Yes</li> <li>Data length, max.</li> <li>LLDP</li> <li>Encryption</li> <li>UDP multicast</li> <li>Yes; max. 78 multicast circuits</li> <li>Yes</li> <li>Yes</li> <li>Yes</li> <li>Yes</li> <li>SNMP</li> <li>Yes</li> <li>Encryption</li> <li>Yes; Optional</li> </ul> Web server <ul> <li>HTTP</li> <li>Yes</li> <li>Yes</li> <li>Yes; Standard and user pages</li> </ul>		Yes
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<ul> <li>Data length, max.</li> <li>UDP multicast</li> <li>DHCP</li> <li>DNS</li> <li>SNMP</li> <li>DCP</li> <li>LLDP</li> <li>Encryption</li> <li>Web server</li> <li>HTTP</li> <li>Data length, max.</li> <li>2 kbyte; 1 472 bytes for UDP broadcast</li> <li>Yes; max. 78 multicast circuits</li> <li>Yes</li> <li>Yes</li> <li>Yes</li> <li>Yes</li> <li>SNMP</li> <li>Yes</li> <li>Yes</li> <li>Yes</li> <li>Standard and user pages</li> </ul>	<ul> <li>Data length, max.</li> </ul>	64 kbyte
<ul> <li>UDP multicast</li> <li>DHCP</li> <li>DNS</li> <li>SNMP</li> <li>DCP</li> <li>LLDP</li> <li>Encryption</li> <li>Web server</li> <li>HTTP</li> <li>Yes; max. 78 multicast circuits</li> <li>Yes</li> <li>Yes</li> <li>Yes</li> <li>Yes</li> <li>Yes</li> <li>Yes</li> <li>Yes; Optional</li> </ul>	• UDP	Yes
<ul> <li>DHCP</li> <li>DNS</li> <li>SNMP</li> <li>DCP</li> <li>LLDP</li> <li>Encryption</li> <li>Yes</li> <li>Yes</li> <li>Yes</li> <li>Encryption</li> <li>Yes; Optional</li> </ul> Web server <ul> <li>HTTP</li> <li>Yes; Standard and user pages</li> </ul>	<ul><li>Data length, max.</li></ul>	2 kbyte; 1 472 bytes for UDP broadcast
<ul> <li>DNS</li> <li>SNMP</li> <li>DCP</li> <li>LLDP</li> <li>Encryption</li> <li>Yes</li> <li>Encryption</li> <li>Yes; Optional</li> </ul> Web server <ul> <li>HTTP</li> <li>Yes; Standard and user pages</li> </ul>	<ul><li>UDP multicast</li></ul>	Yes; max. 78 multicast circuits
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<ul> <li>DCP</li> <li>LLDP</li> <li>Encryption</li> <li>Yes; Optional</li> </ul> Web server <ul> <li>HTTP</li> <li>Yes; Standard and user pages</li> </ul>	• DNS	Yes
<ul> <li>LLDP         <ul> <li>Encryption</li> </ul> </li> <li>Web server         <ul> <li>HTTP</li> </ul> </li> <li>Yes; Optional</li> <li>Yes; Standard and user pages</li> <li>Yes; Standard and user pages</li> </ul>	• SNMP	Yes
<ul> <li>Encryption</li> <li>Yes; Optional</li> <li>Web server</li> <li>HTTP</li> <li>Yes; Standard and user pages</li> </ul>	• DCP	Yes
Web server  • HTTP  Yes; Standard and user pages	• LLDP	Yes
HTTP     Yes; Standard and user pages	• Encryption	Yes; Optional
	Web server	
HTTPS     Yes; Standard and user pages	• HTTP	Yes; Standard and user pages
	• HTTPS	Yes; Standard and user pages

Article number		umber	6ES7511-1AL03-0AB0
OPC UA			
•	Ru	ntime license required	Yes; "Small" license required
•	OP	C UA Client	Yes; Data Access (registered Read/Write), Method Call
	-	Application authentication	Yes
	-	Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
	-	User authentication	"anonymous" or by user name & password
	_	Number of connections, max.	4
	-	Number of nodes of the client interfaces, recommended max.	1 000
	-	Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_UA_WriteList, max.	300
	-	Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.	20
	-	Number of elements for one call of OPC_UA_MethodGetHandleList, max.	100
	-	Number of simultaneous calls of the client instructions for session management, per connection, max.	1
	-	Number of simultaneous calls of the client instructions for data access, per connection, max.	5
	-	Number of registerable nodes, max.	5 000
	-	Number of registerable method calls of OPC_UA_MethodCall, max.	100
	-	Number of inputs/outputs when calling OPC_UA_MethodCall, max.	20

Article number	6ES7511-1AL03-0AB0
OPC UA Server	Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space
<ul> <li>Application authentication</li> </ul>	Yes
<ul> <li>Security policies</li> </ul>	available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss
<ul> <li>User authentication</li> </ul>	"anonymous" or by user name & password
<ul> <li>GDS support (certificate management)</li> </ul>	Yes
<ul> <li>Number of sessions, max.</li> </ul>	32
<ul> <li>Number of accessible variables, max.</li> </ul>	50 000
<ul> <li>Number of registerable nodes, max.</li> </ul>	10 000
<ul> <li>Number of subscriptions per session, max.</li> </ul>	50
<ul> <li>Sampling interval, min.</li> </ul>	100 ms
<ul> <li>Publishing interval, min.</li> </ul>	200 ms
<ul> <li>Number of server methods, max.</li> </ul>	20
<ul> <li>Number of inputs/outputs per server method, max.</li> </ul>	20
<ul> <li>Number of monitored items, recommended max.</li> </ul>	4 000; for 1 s sampling interval and 1 s send interval
<ul> <li>Number of server interfaces, max.</li> </ul>	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
<ul> <li>Number of nodes for user-defined server interfaces, max.</li> </ul>	15 000
<ul> <li>Alarms and Conditions</li> </ul>	Yes
<ul> <li>Number of program alarms</li> </ul>	100
<ul> <li>Number of alarms for system diagnostics</li> </ul>	50
Further protocols	
<ul> <li>MODBUS</li> </ul>	Yes; MODBUS TCP
S7 message functions	
Number of login stations for message functions, max.	32
number of subscriptions, max.	250
number of tags/attributes for subscriptions, max.	2 000
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000

Article number	6ES7511-1AL03-0AB0
Number of simultaneously active program alarms	CESTSTT TALOS GABO
Number of program alarms	600
Number of alarms for system diagnostics	100
Number of alarms for motion technology	160
objects	
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Profiling	Yes
Status/control	
Status/control variable	Yes
<ul> <li>Variables</li> </ul>	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
<ul> <li>Number of variables, max.</li> </ul>	
<ul> <li>of which status variables, max.</li> </ul>	200; per job
<ul> <li>of which control variables, max.</li> </ul>	200; per job
Forcing	
<ul> <li>Forcing</li> </ul>	Yes
<ul> <li>Forcing, variables</li> </ul>	Peripheral inputs/outputs
<ul> <li>Number of variables, max.</li> </ul>	200
Diagnostic buffer	
<ul> <li>present</li> </ul>	Yes
<ul> <li>Number of entries, max.</li> </ul>	1 000
<ul> <li>of which powerfail-proof</li> </ul>	500
Traces	
<ul> <li>Number of configurable Traces</li> </ul>	4
<ul> <li>Memory size per trace, max.</li> </ul>	512 kbyte
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
ERROR LED	Yes
MAINT LED	Yes
STOP ACTIVE LED	Yes
Connection display LINK TX/RX	Yes

Article number	6ES7511-1AL03-0AB0
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
<ul> <li>Number of available Motion Control resources for technology objects</li> </ul>	1 120
• Required Motion Control resources	
<ul> <li>per speed-controlled axis</li> </ul>	40
<ul><li>per positioning axis</li></ul>	80
<ul><li>per synchronous axis</li></ul>	160
<ul> <li>per external encoder</li> </ul>	80
<ul><li>per output cam</li></ul>	20
<ul><li>per cam track</li></ul>	160
<ul><li>per probe</li></ul>	40
Positioning axis	
<ul> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	11
<ul> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	14
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	
Suitable for safety functions	No
Ambient conditions	
Ambient temperature during operation	20 °C. Nodown 1'
horizontal installation, min.	-30 °C; No condensation
horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
vertical installation, min.	-30 °C; No condensation
vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C

Article number	6ES7511-1AL03-0AB0
Altitude during operation relating to sea level	
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	
– LAD	Yes
- FBD	Yes
– STL	Yes
– SCL	Yes
– CFC	Yes
– GRAPH	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
<ul> <li>Copy protection</li> </ul>	Yes
Block protection	Yes
Access protection	
<ul> <li>protection of confidential configuration data</li> </ul>	Yes
<ul> <li>Password for display</li> </ul>	Yes
• Protection level: Write protection	Yes
Protection level: Read/write protection	Yes
<ul> <li>Protection level: Write protection for Failsafe</li> </ul>	No
Protection level: Complete protection	Yes
User administration	Yes
programming / cycle time monitoring / header	
<ul> <li>lower limit</li> </ul>	adjustable minimum cycle time
upper limit	adjustable maximum cycle time
Dimensions	
Width	35 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	336 g

# **General technical specifications**

You can find information on the general technical specifications, such as standards and approvals, electromagnetic compatibility, protection class, etc., in the S7-1500, ET 200MP (http://support.automation.siemens.com/WW/view/en/59191792) system manual.

# **Dimensional drawing**



This section includes a dimensional drawing of the module on a mounting rail and a dimensional drawing with the front panel open. Always observe the specified dimensions for installation in cabinets, control rooms, etc.

# **Dimensional drawings for CPU 1511-1 PN**

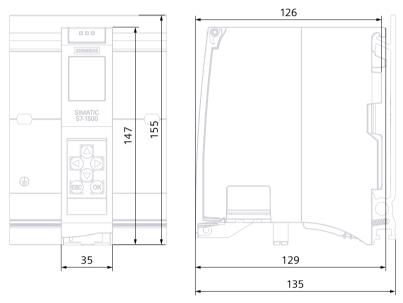


Figure A-1 Dimensional drawing of CPU 1511-1 PN, front and side views

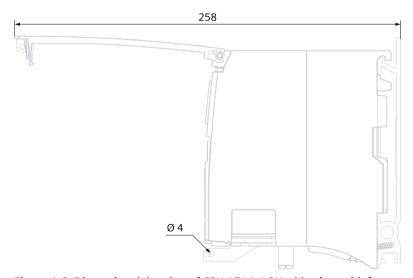


Figure A-2 Dimensional drawing of CPU 1511-1 PN, side view with front panel open