



## CPU 1217C

### Overview

- Powerful controller for extremely fast signal processing
- Expandable by:
  - 1 signal board (SB), battery board (BB) or communication board (CB)
  - 8 signal modules (SM)
  - Max. 3 communications modules (CM)

### Design

The compact CPU 1217C has:

- Integrated 24 V encoder/load current supply:  
For direct connection of sensors and encoders. With a 400 mA output current, it can also be used as load power supply.
- 14 integrated digital inputs, of which:
  - 10 integrated digital 24 V DC inputs (current sinking/sourcing input (IEC type 1 current sinking)).
  - 4 integrated digital 1.5 V DC differential inputs.
- 10 integrated digital outputs, of which:
  - 6 integrated digital 24 V DC outputs.
  - 4 integrated digital 1.5 V DC differential outputs.
- 2 integrated analog inputs 0 ... 10 V.
- 2 integrated analog outputs 0 ... 20 mA.
- 4 pulse outputs (PTO) with a frequency of up to 1 MHz.
- Pulse-width modulated outputs (PWM) with a frequency of up to 100 kHz.
- 2 integrated Ethernet interfaces (TCP/IP native, ISO-on-TCP).
- 6 fast counters (max. 1 MHz), with parameterizable enable and reset inputs, can be used simultaneously as up and down counters with 2 separate inputs or for connecting incremental encoders.
- Expansion by additional communication interfaces, e.g. RS485, RS232, PROFIBUS.
- Expansion by analog or digital signals directly on the CPU via signal board (with retention of CPU mounting dimensions).
- Expansion by a wide range of analog and digital input and output signals via signal modules.
- Optional memory expansion (SIMATIC Memory Card).
- Motion Control in accordance with PLCopen for simple movements.
- PID controller with auto-tuning functionality.
- Integral real-time clock.
- Password protection.
- Interrupt inputs:  
For extremely fast response to rising or falling edges of process signals.
- Time interrupts.
- Interrupt inputs.
- Library functionality.
- Online/Offline diagnostics.
- Removable terminals on all modules.
- Simulator (optional):  
For simulating the integrated inputs and for testing the user program.

### Function

- Comprehensive instruction set:  
A wide range of operations facilitates programming:
  - Basic operations such as binary logic operations, result allocation, save, count, create times, load, transfer, compare, shift, rotate, create complement, call subprogram (with local variables)
  - Integral communication commands (e.g. USS protocol, Modbus RTU, S7 communication "T-Send/T-Receive" or Freeport)
  - user-friendly functions such as pulse-width modulation, pulse sequence function, arithmetic functions, floating point arithmetic, PID closed-loop control, jump functions, loop functions and code conversions,
  - Mathematical functions, e.g. SIN, COS, TAN, LN, EXP
- Counting:  
User-friendly counting functions in conjunction with the integrated counters and special commands for high-speed counters open up new application areas for the user.
- Interrupt processing:
  - Edge-triggered interrupts (activated by rising or falling edges of process signals on interrupt inputs) support a rapid response to process events.
  - Time-triggered interrupts.
  - Counter interrupts can be triggered when a setpoint is reached or when the direction of counting changes.

- Communication interrupts allow the rapid and easy exchange of information with peripheral devices such as printers or bar code readers.
- Password protection
- Test and diagnostics functions:  
Easy-to-use functions support testing and diagnostics, e.g. online/offline diagnostics.
- "Forcing" of inputs and outputs during testing and diagnostics:  
Inputs and outputs can be set independently of cycle and thus permanently, for example, to test the user program.
- Motion Control in accordance with PLCopen for simple movements.
- Library functionality

Programming

The STEP 7 programming package permits complete programming of all S7-1200 Controllers and the associated I/O.

Technical specifications

Article number	6ES7217-1AG40-0XB0 CPU 1217C, DC/DC/DC, 14DI/10DQ/2AI/2AQ
General information	
Product type designation	CPU 1217C DC/DC/DC
Firmware version	V4.5
Engineering with	
• Programming package	STEP 7 V17 or higher
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Load voltage L+	
• Rated value (DC)	24 V
• permissible range, lower limit (DC)	20.4 V
• permissible range, upper limit (DC)	28.8 V
Input current	
Current consumption (rated value)	600 mA; CPU only
Current consumption, max.	1 600 mA; CPU with all expansion modules
Inrush current, max.	12 A; at 28.8 V DC
I²t	0.5 A²·s
Output current	
for backplane bus (5 V DC), max.	1 600 mA; Max. 5 V DC for SM and CM
Encoder supply	
24 V encoder supply	
• 24 V	L+ minus 4 V DC min.
Power loss	
Power loss, typ.	12 W
Memory	
Work memory	
• integrated	150 kbyte
• expandable	No
Load memory	
• integrated	4 Mbyte
• Plug-in (SIMATIC Memory Card), max.	with SIMATIC memory card
Backup	
• present	Yes
• maintenance-free	Yes
• without battery	Yes
CPU processing times	
for bit operations, typ.	0.08 µs; / instruction
for word operations, typ.	1.7 µs; / instruction
for floating point arithmetic, typ.	2.3 µs; / Operation
CPU-blocks	
Number of blocks (total)	DBs, FCs, FBs, counters and timers. The maximum number of addressable blocks ranges from 1 to 65535. There is no restriction, the entire working memory can be used
OB	
• Number, max.	Limited only by RAM for code
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	14 kbyte
Flag	
• Size, max.	8 kbyte; Size of bit memory address area
Local data	
• per priority class, max.	16 kbyte; Priority class 1 (program cycle): 16 KB, priority class 2 to 26: 6 KB
Address area	
Process image	
• Inputs, adjustable	1 kbyte
• Outputs, adjustable	1 kbyte
Hardware configuration	
Number of modules per system, max.	3 comm. modules, 1 signal board, 8 signal modules
Time of day	
Clock	

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<ul style="list-style-type: none"> <li>• Hardware clock (real-time)</li> <li>• Backup time</li> <li>• Deviation per day, max.</li> </ul>	Yes 480 h; Typical ±60 s/month at 25 °C
<b>Digital inputs</b>	
Number of digital inputs	14; Integrated
<ul style="list-style-type: none"> <li>• of which inputs usable for technological functions</li> </ul>	6; HSC (High Speed Counting)
Source/sink input	Yes
<b>Number of simultaneously controllable inputs all mounting positions</b>	
— up to 40 °C, max.	14
<b>Input voltage</b>	
<ul style="list-style-type: none"> <li>• Rated value (DC)</li> <li>• for signal "0"</li> <li>• for signal "1"</li> </ul>	24 V 5 V DC at 1 mA 15 V DC at 2.5 mA
<b>Input delay (for rated value of input voltage) for standard inputs</b>	
— parameterizable	0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four
— at "0" to "1", min.	0.2 ms
— at "0" to "1", max.	12.8 ms
<b>for interrupt inputs</b>	
— parameterizable	Yes
<b>for technological functions</b>	
— parameterizable	Single phase: 3 @ 100 kHz & 3 @ 30 kHz, differential: 3 @ 80 kHz & 3 @ 30 kHz
<b>Cable length</b>	
<ul style="list-style-type: none"> <li>• shielded, max.</li> <li>• unshielded, max.</li> </ul>	500 m; 50 m for technological functions 300 m; for technological functions: No
<b>Digital outputs</b>	
Number of digital outputs	10
<ul style="list-style-type: none"> <li>• of which high-speed outputs</li> </ul>	4; 100 kHz Pulse Train Output
Limitation of inductive shutdown voltage to	L+ (-48 V)
<b>Switching capacity of the outputs</b>	
<ul style="list-style-type: none"> <li>• with resistive load, max.</li> <li>• on lamp load, max.</li> </ul>	0.5 A 5 W
<b>Output voltage</b>	
<ul style="list-style-type: none"> <li>• for signal "0", max.</li> <li>• for signal "1", min.</li> </ul>	0.1 V; with 10 kOhm load 20 V
<b>Output current</b>	
<ul style="list-style-type: none"> <li>• for signal "1" rated value</li> <li>• for signal "0" residual current, max.</li> </ul>	0.5 A 0.1 mA
<b>Output delay with resistive load</b>	
<ul style="list-style-type: none"> <li>• "0" to "1", max.</li> <li>• "1" to "0", max.</li> </ul>	1 µs 5 µs
<b>Switching frequency</b>	
<ul style="list-style-type: none"> <li>• of the pulse outputs, with resistive load, max.</li> </ul>	100 kHz
<b>Relay outputs</b>	
<ul style="list-style-type: none"> <li>• Number of relay outputs</li> </ul>	0
<b>Cable length</b>	
<ul style="list-style-type: none"> <li>• shielded, max.</li> <li>• unshielded, max.</li> </ul>	500 m 150 m
<b>Analog inputs</b>	
Number of analog inputs	2
<b>Input ranges</b>	
<ul style="list-style-type: none"> <li>• Voltage</li> </ul>	Yes
<b>Input ranges (rated values), voltages</b>	
<ul style="list-style-type: none"> <li>• 0 to +10 V</li> <li>— Input resistance (0 to 10 V)</li> </ul>	Yes ≥100k ohms
<b>Cable length</b>	
<ul style="list-style-type: none"> <li>• shielded, max.</li> </ul>	100 m; twisted and shielded
<b>Analog outputs</b>	
Number of analog outputs	2
<b>Output ranges, current</b>	
<ul style="list-style-type: none"> <li>• 0 to 20 mA</li> </ul>	Yes
<b>Analog value generation for the inputs</b>	
<b>Integration and conversion time/resolution per channel</b>	
<ul style="list-style-type: none"> <li>• Resolution with overrange (bit including sign), max.</li> <li>• Integration time, parameterizable</li> <li>• Conversion time (per channel)</li> </ul>	10 bit Yes 625 µs
<b>Analog value generation for the outputs</b>	
<b>Integration and conversion time/resolution per channel</b>	
<ul style="list-style-type: none"> <li>• Resolution with overrange (bit including sign), max.</li> </ul>	10 bit
<b>Encoder</b>	
<b>Connectable encoders</b>	
<ul style="list-style-type: none"> <li>• 2-wire sensor</li> </ul>	Yes

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<b>1. Interface</b>	
Interface type	PROFINET
Isolated	Yes
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
<b>Interface types</b>	
• RJ 45 (Ethernet)	Yes
• Number of ports	2
• integrated switch	Yes
<b>Protocols</b>	
• PROFINET IO Controller	Yes
• PROFINET IO Device	Yes
• SIMATIC communication	Yes
• Open IE communication	Yes; Optionally also encrypted
• Web server	Yes
• Media redundancy	Yes
<b>PROFINET IO Controller</b>	
• Transmission rate, max.	100 Mbit/s
<b>Services</b>	
— PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
— Isochronous mode	No
— IRT	No
— PROFIenergy	No
— Prioritized startup	Yes
— Number of IO devices with prioritized startup, max.	16
— Number of connectable IO Devices, max.	16
— Number of connectable IO Devices for RT, max.	16
— of which in line, max.	16
— Activation/deactivation of IO Devices	Yes
— Number of IO Devices that can be simultaneously activated/deactivated, max.	8
— Updating time	The minimum value of the update time also depends on the communication component set for PROFINET IO, on the number of IO devices and the quantity of configured user data.
<b>PROFINET IO Device</b>	
<b>Services</b>	
— PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
— Isochronous mode	No
— IRT	No
— PROFIenergy	Yes
— Shared device	Yes
— Number of IO Controllers with shared device, max.	2
<b>Protocols</b>	
Supports protocol for PROFINET IO	Yes
PROFIsafe	No
PROFIBUS	Yes; CM 1243-5 (master) or CM 1242-5 (slave) required
OPC UA	Yes; OPC UA Server
AS-Interface	Yes; CM 1243-2 required
<b>Protocols (Ethernet)</b>	
• TCP/IP	Yes
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
<b>Redundancy mode</b>	
<b>Media redundancy</b>	
— MRP	Yes; as MRP redundancy manager and/or MRP client
— MRPD	No
<b>SIMATIC communication</b>	
• S7 routing	Yes
<b>Open IE communication</b>	
• TCP/IP	Yes
— Data length, max.	8 kbyte
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	8 kbyte
• UDP	Yes
— Data length, max.	1 472 byte
<b>Web server</b>	
• supported	Yes
• User-defined websites	Yes

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<b>OPC UA</b>	
• Runtime license required	Yes; "Basic" license required
• OPC UA Server	Yes; data access (read, write, subscribe), method call, runtime license required
— Application authentication	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of sessions, max.	10
— Number of subscriptions per session, max.	5
— Sampling interval, min.	100 ms
— Publishing interval, min.	200 ms
— Number of server methods, max.	20
— number of monitored items, recommended max.	1 000
— Number of server interfaces, max.	2
— Number of nodes for user-defined server interfaces, max.	2 000
<b>Further protocols</b>	
• MODBUS	Yes
<b>communication functions / header</b>	
<b>S7 communication</b>	
• supported	Yes
• as server	Yes
• as client	Yes
• User data per job, max.	See online help (S7 communication, user data size)
<b>Number of connections</b>	
• overall	PG Connections: 4 reserved / 4 max; HMI Connections: 12 reserved / 18 max; S7 Connections: 8 reserved / 14 max; Open User Connections: 8 reserved / 14 max; Web Connections: 2 reserved / 30 max; OPC UA Connections: 0 reserved / 10 max; Total Connections: 34 reserved / 64 max
<b>Test commissioning functions</b>	
<b>Status/control</b>	
• Status/control variable	Yes
• Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
<b>Forcing</b>	
• Forcing	Yes
<b>Diagnostic buffer</b>	
• present	Yes
<b>Traces</b>	
• Number of configurable Traces	2
• Memory size per trace, max.	512 kbyte
<b>Interrupts/diagnostics/status information</b>	
<b>Diagnostics indication LED</b>	
• RUN/STOP LED	Yes
• ERROR LED	Yes
• MAINT LED	Yes
<b>Integrated Functions</b>	
Frequency measurement	Yes
controlled positioning	Yes
Number of position-controlled positioning axes, max.	8
Number of positioning axes via pulse-direction interface	4; With integrated outputs
PID controller	Yes
Number of alarm inputs	4
Number of pulse outputs	4
Limit frequency (pulse)	1 MHz
<b>Potential separation</b>	
<b>Potential separation digital inputs</b>	
• Potential separation digital inputs	No
• between the channels, in groups of	1
<b>Potential separation digital outputs</b>	
• Potential separation digital outputs	Yes
• between the channels	No
• between the channels, in groups of	1
<b>EMC</b>	
<b>Interference immunity against discharge of static electricity</b>	
• Interference immunity against discharge of static electricity acc. to IEC 61000-4-2	Yes
— Test voltage at air discharge	8 kV
— Test voltage at contact discharge	6 kV
<b>Interference immunity to cable-borne interference</b>	
• Interference immunity on supply lines acc. to IEC 61000-4-4	Yes
• Interference immunity on signal cables acc. to IEC 61000-4-4	Yes
<b>Interference immunity against voltage surge</b>	
• Interference immunity on supply lines acc. to IEC 61000-4-5	Yes
<b>Interference immunity against conducted variable disturbance induced by high-frequency fields</b>	

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<ul style="list-style-type: none"> <li>Interference immunity against high-frequency radiation acc. to IEC 61000-4-6</li> </ul>	Yes
<b>Emission of radio interference acc. to EN 55 011</b>	
<ul style="list-style-type: none"> <li>Limit class A, for use in industrial areas</li> <li>Limit class B, for use in residential areas</li> </ul>	Yes; Group 1  Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011
<b>Degree and class of protection</b>	
IP degree of protection	IP20
<b>Standards, approvals, certificates</b>	
CE mark	Yes
UL approval	Yes
cULus	Yes
FM approval	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
Marine approval	Yes
<b>Ambient conditions</b>	
<b>Free fall</b>	
<ul style="list-style-type: none"> <li>Fall height, max.</li> </ul>	0.3 m; five times, in product package
<b>Ambient temperature during operation</b>	
<ul style="list-style-type: none"> <li>min.</li> <li>max.</li> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> <li>vertical installation, min.</li> <li>vertical installation, max.</li> </ul>	-20 °C  60 °C; Number of simultaneously activated inputs or outputs 7 or 5 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 14 or 10 at 55 °C horizontal or 45 °C vertical -20 °C 60 °C -20 °C 50 °C
<b>Ambient temperature during storage/transportation</b>	
<ul style="list-style-type: none"> <li>min.</li> <li>max.</li> </ul>	-40 °C 70 °C
<b>Air pressure acc. to IEC 60068-2-13</b>	
<ul style="list-style-type: none"> <li>Operation, min.</li> <li>Operation, max.</li> <li>Storage/transport, min.</li> <li>Storage/transport, max.</li> </ul>	795 hPa 1 080 hPa 660 hPa 1 080 hPa
<b>Altitude during operation relating to sea level</b>	
<ul style="list-style-type: none"> <li>Installation altitude, min.</li> <li>Installation altitude, max.</li> </ul>	-1 000 m 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
<b>Relative humidity</b>	
<ul style="list-style-type: none"> <li>Operation, max.</li> </ul>	95 %; no condensation
<b>Vibrations</b>	
<ul style="list-style-type: none"> <li>Vibration resistance during operation acc. to IEC 60068-2-6</li> <li>Operation, tested according to IEC 60068-2-6</li> </ul>	2 g (m/s²) wall mounting, 1 g (m/s²) DIN rail Yes
<b>Shock testing</b>	
<ul style="list-style-type: none"> <li>tested according to IEC 60068-2-27</li> </ul>	Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms
<b>Pollutant concentrations</b>	
<ul style="list-style-type: none"> <li>SO2 at RH &lt; 60% without condensation</li> </ul>	SO2: < 0.5 ppm; H2S: < 0.1 ppm; RH < 60% condensation-free
<b>configuration / header</b>	
<b>configuration / programming / header</b>	
<b>Programming language</b>	
— LAD	Yes
— FBD	Yes
— SCL	Yes
<b>Know-how protection</b>	
<ul style="list-style-type: none"> <li>User program protection/password protection</li> <li>Copy protection</li> <li>Block protection</li> </ul>	Yes Yes Yes
<b>Access protection</b>	
<ul style="list-style-type: none"> <li>protection of confidential configuration data</li> <li>Protection level: Write protection</li> <li>Protection level: Read/write protection</li> <li>Protection level: Complete protection</li> </ul>	Yes Yes Yes Yes
<b>programming / cycle time monitoring / header</b>	
<ul style="list-style-type: none"> <li>adjustable</li> </ul>	Yes
<b>Dimensions</b>	
Width	150 mm
Height	100 mm
Depth	75 mm
<b>Weights</b>	
Weight, approx.	530 g

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