

Automation for a Changing World

# **Delta Power Quality Solutions**



www.deltaww.com



# Smarter. Greener. Together.

# Who We Are

- A global leader in power and thermal management technology with world-class customers in several industries.
- A leading brand of smart automation and energy management solutions for smart factories, industrial processes, data centers, telecom networks, green buildings and more.
- Our mission is "To provide innovative, clean and energy-efficient solutions for a better tomorrow"

# **About Delta Industrial Automation**

Since the launch of our first AC motor drive in 1995, the Delta Industrial Automation Business Group (IABG) has focused on automation technology with quality, reliability and precision to realize our promise of "Automation for a Changing World". We provide innovative automation products that include AC motor drives, power quality improvement devices, sensors, and control and motion devices. With enhanced integration and industrial network development, our industrial automation solutions find application in a broad range of machinery, including: metal processing machines used in industries such as food, textiles, chemicals, electronics, and plastics; automation equipment used in the pharmaceutical and printing industries; and energy-saving air-conditioning and water supply facilities used in buildings. Our mission is: "To elevate our living environment through advanced automation solutions and rapid global service, we help make the world "Smarter. Greener. Together." with our partners and customers.



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# **Power Quality Overview**

Delta's power quality solutions can greatly improve the power quality of systems and equipment for more stable and effective operations. In addition, Delta offers power regeneration functions for power reuse with no energy waste.

As technology evolves, many industrial and commercial areas have implemented a large amount of electrical equipment such as inverters, UPS and rectifiers to attain high operation efficiency and energysaving performance. However, the non-linear load characteristics of the electrical equipment also bring power quality problems that pollute the power grid with an unstable power supply. For example, the non-linear current generated during operations can affect the operation stability and create power quality problems leading to low performance and high operation costs. Common power quality problems include harmonics distortion, reactive power, low power factor, unbalanced loads and voltage fluctuation, and all the factors mentioned impact the equipment with a high failure rate, high energy consumption and high maintenance cost. How to obtain a stable power quality while maintaining energy-saving performance has become a top concern for industry.





Power Grid



Static Var Generator SVG2000









## Harmonics Suppression Improved harmonics ensure operation

Improved harmonics ensure operation stability and prevent system errors and alarms



### **Power Factor**

Improved power factor helps save on utility company penalties and equipment costs



## **Power Regeneration**

Power regeneration converts regenerative energy into usable power, and maximizes energy usage utility



### Load Balance

Improved load balance ensures system reliability, and prevents overheating and equipment damage

Product / Function	Power Factor Correction	Harmonics Suppression	Reactive Power Compensation	Load Balance	Power Regeneration
SVG2000	•	•	•	•	
APF2000	•	•	•	•	
AFE2000	•	•			•
REG2000					•





# SVG2000 Series

# **System Structure**

## SVG Power Quality Improvement System



## Digital Signal Processing (DSP) Control

- Filter self diagnosis
- Intensified overloading protection
- Innovative PWM variation technology
- · Multi-functional programmable digital input /output terminals
- Built-in High Voltage Lightning Protection Module
- Standard Power Input with Hardware Protection

## Optimized Ventilation Design

- Modular fan design
- Continuous variable transmission (CVT) fan
- Highly efficient heat pipe ventilation system

### Hardware Modularized Design

- Easy-to-assemble power factor module
- Digital signal integrated circuit board
- Plug-in capacitance module



# Applications

- Metallurgy and petrochemicals industries: Rectifier, converter, rolling mill, electric arc furnace, medium frequency furnace, inverter
- Chemical and electrolysis industries:
  Rectifier, calcium carbide furnace, electric soldering, inverter
- Mechanical industries: Rectifier, rolling mill, inverter, electric arc equipment
- Metal, paper, plastic processing and textile industries: Rectifier, rolling mill, inverter, electric arc furnace, electric furnace
- Transportation industries: Rectifier and inverter of electric vehicles, electric motorcycles and metro systems
- Automobile manufacturing industry: Soldering equipment, car painting equipment, battery charger and inverter
- Telecommunication, medical and construction industries: Server station, EPS, UPE, converter, charger, inverter



# **Features**

### Power Factor Improvement

Continuously outputs and compensates reactive power to assure power factor remains above 0.99, and compensation performance is 1.2 times better than traditional compensators

### Harmonic Suppression

Compensates the required amount of reactive current and achieves high order harmonics suppression in real-time

### Fast Response

Fast calculation capability provides fast analysis and response (cycle response time <20 ms and dynamic response time < 500 µs)

### Avoids Abnormal Low Voltage in Grid

After compensating reactive current, the mains voltage can be effectively supported

## Modular Design for Easy Maintenance

No need for a huge amount of reactors and capacitors, saving installation space by 20~30%; modular design allows easy maintenance; special ventilation path avoids interference for other products, easy to assemble

### High Operation Efficiency and Low Power Loss

Adopts new electronic component design that provides efficiency of more than 96% and low power loss

## High Reliability and Safety

Robust design for power systems eliminates resonance problems and amplified harmonic current / voltage, extending component life cycles and protecting the system

## Certified NEBS GR63 CORE (Zone 4) standard by Taiwan's National Center for Research on Earthquake Engineering



# **Model Name**







# APF2000 Series

The Delta Active Power Filter APF2000 Series is a power filter device that can monitor load current and filter harmonics in real-time to maintain a linear current. Using a current transformer to monitor the real-time load current, the APF2000 injects the exact opposite phase to the network of components that are to be filtered.

It can also provide leading and lagging reactive current in real-time to improve the power factor and compensate reactive power.



# **System Structure**

## Flexible Control Panel

- 7" HMI TFT LCD 65536 Color (800 x 600)
- Real-time and continuous monitoring of grid data and 3-phase wave form
- 100 sets of error records
- Data logging and export
- USB Host and plug-in USB disk
- Supports SD card
- Monitoring, control, and management via Ethernet

## Digital Signal Processing (DSP) Control

- · Filter self diagnosis
- Intensified overloading protection
- Innovative PWM variation technology
- Multi-functional programmable digital input /output terminals
- Built-in High Voltage Lightning Protection Module

## Standard Power Input with Hardware Protection\*

\*Optional insulation fuse switch or non-fuse breaker



**Grid Current** 

**Compensating Current** 

Load Current

- Optimized Ventilation Design
  - Modular fan design
  - Continuous variable transmission (CVT) fan
  - Highly efficient heat pipe ventilation system

## Modularized Hardware Design

- Easy-to-assemble power factor module
- Digital signal integrated circuit board
- Plug-in capacitance module





# **Applications**

- Metallurgy and petrochemicals industries: Rectifier, converter, rolling mill, electric arc furnace, medium frequency furnace, inverter
- Chemical and electrolysis industries: Rectifier, calcium carbide furnace, electric soldering, inverter
- Mechanical industries: Rectifier, rolling mill, inverter, electric arc equipment
- Metal, paper, plastic processing and textile industries: Rectifier, rolling mill, inverter, electric arc furnace, electric furnace
- Transportation industries: Rectifier and inverter of electric vehicles, electric motorcycles and metro systems
- Automobile manufacturing industry: Soldering equipment, car painting equipment, battery charger and inverter
- Telecommunication, medical and construction industries: Server station, EPS, UPE, converter, charger, inverter











# **APF2000 Features**



## Real-time Response and Current Compensation



## **Compensation to Current,** Harmonics and Power Factor



\*1 Verified derating ratio for different unbalanced loads.

Please contact technical engineers of Delta or distributors in your region.





## **High-speed Network, Remote Monitoring and Control**



## **Excellent Operation Interface**

# Diversified extension options Supports Ethernet, RS-232 / 422 / 485, USB disk drives and SD cards

 High Quality and Full-Color Display Adopts 65,536 color TFT LCD panel with the newest 2D drawing technology to enhance resolution for more realistic images and a colorful, vivid display Serial Interface Sound





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BELTA

# AFE2000 Series

# **Features**

- Replaces traditional brake resistor to reduce heat energy
- Clear energy savings: more than 95% of the regenerative energy is converted into electricity and supplied back to the mains
- Full-load operation: input-side current THD lower than 5% and power factor up to 99%
- AC motor drives with AFE2000: supports 4-quadrant operation with variable frequencies and adjustable system
- Constant DC bus voltage: unaffected by mains voltage fluctuations

# **Applications**

- Large-inertia loads: centrifuge equipment, dewatering machines and roving machines
- 4-quadrant loads: elevators, cranes and pumpjacks (oil extraction machines)
- Quick braking: machine tools, bag making machines, auto storage and retrieval systems, and lathes
- Long-term energy feedback: wind power, water power, steel printing and paper making machinery (winding equipment)
- Improves power quality for industries such as semiconductor and panel industries

# Replace traditional brake resistors with the AFE2000 to convert regenerative energy (excess heat) into reusable electricity





# Improves power factor, lowers harmonic distortion, and decreases energy consumption to reduce energy costs



# **Regulation Standards**

- IEEE519-1992
- IEC/EN61000-3-12
- IEC/EN61000-3-4
- IEC/EN61000-3-2





# **Model Name**



## LC Filters and Energy Storage Accessories









# Features

Compact design with reactor included, easy to wire and easy to install



- Outstanding energy-saving results with more that 95% power regeneration efficiency
- Replaces traditional brake resistors to reduce heat generation



- Improves motor braking capability from 125% (when using brake resistor) to 150%
- Supports RS-485 (MODBUS) communication to allow real-time monitoring of kWh and cost
- High application flexibility, compatible with all kinds of AC motor drives and servo systems in the market
- Supports parallel connection\* to expand total capacity for different application needs
- Optional communication cards\*: MODBUS TCP, EtherNet/IP, CANopen, PROFIBUS DP and DeviceNet \*Please contact Delta for more information.

# **Applications**

- Large-inertia load applications: centrifuge equipment, industrial laundries, roving machines and more.
- 4-quadrant load applications: elevators, cranes, pumpjacks and more.
- Quick braking applications: machine tools, bag making machines, auto storage and retrieval systems, press machines and more
- Long-term energy feedback applications: printing machines, escalators and more.







Controls













# **Application Example**

Examples of REG2000 application for hoist and elevator systems. The energy saving results are measured using a power meter.



# **Model Name**

### Hoist

This hoist system works 12 hours a day and 265 days a year. Each cycle takes 42.4 seconds and the cost for 1 kWh is NTD 3.5.

Hoist system: 5.5 kw motor + REG2000 Hoist capacity: 10 tons Host speed: 3.6 m/min Loads: 3 tons Cycle: 5 times

DEC2000	+Whr	87.088
REG2000	-Whr	-28.89
Broke Desister	+Whr	86.033
Drake Resistor	-Whr	0

- Average savings per cycle :  $\frac{28.89}{5}$  = 5.778 Whr

- Operation time per cycle: 42.4 sec

- Operation/day:

 $\frac{12 \text{ (hr) x 60 (min) x 60 (sec)}}{42.4 \text{ (sec)}} = 1019 \text{ cycles}$ 

### Performance using Delta's REG2000:

- Energy savings:  $\frac{28}{87}$  x100% = **32%** 

– Annual savings: <u>5.778</u> (kWhr/cycle) x 1019 (cycle/day) x 1000

265 days x NTD 3.5 = **NTD 5461** (USD 183)



# **EMI Filter Specifications**

230 V	<b>REG EMI Filter</b>	460 V	REG EMI Filte
REG075A23A-21 / REG110A23A-21	RG-EF110A2	REG075A43A-21 / REG110A43A-21 / REG150A43A-21	RG-EF150A4
REG150A23A-21 / REG185A23A-21 / REG220A23A-21	RG-EF220A2	REG185A43A-21 / REG220A43A-21 / REG300A43A-21	RG-EF300A4
REG300A23A-21 / REG370A23A-21	RG-EF370A2	REG370A43A-21 / REG450A43A-21 / REG550A43A-21	RG-EF550A4







## **Industrial Automation Headquarters**

Delta Electronics, Inc. Taoyuan Technology Center No.18, Xinglong Rd., Taoyuan District, Taoyuan City 33068, Taiwan TEL: 886-3-362-6301 / FAX: 886-3-371-6301

## Asia

### Delta Electronics (Shanghai) Co., Ltd.

No.182 Minyu Rd., Pudong Shanghai, P.R.C. Post code : 201209 TEL: 86-21-6872-3988 / FAX: 86-21-6872-3996 Customer Service: 400-820-9595

### Delta Electronics (Japan), Inc.

Tokyo Office Industrial Automation Sales Department 2-1-14 Shibadaimon, Minato-ku Tokyo, Japan 105-0012 TEL: 81-3-5733-1155 / FAX: 81-3-5733-1255

### Delta Electronics (Korea), Inc.

Seoul Office 1511, 219, Gasan Digital 1-Ro., Geumcheon-gu, Seoul, 08501 South Korea TEL: 82-2-515-5305 / FAX: 82-2-515-5302

### Delta Energy Systems (Singapore) Pte Ltd.

4 Kaki Bukit Avenue 1, #05-04, Singapore 417939 TEL: 65-6747-5155 / FAX: 65-6744-9228

### Delta Electronics (India) Pvt. Ltd.

Plot No.43, Sector 35, HSIIDC Gurgaon, PIN 122001, Haryana, India TEL: 91-124-4874900 / FAX : 91-124-4874945

### Delta Electronics (Thailand) PCL.

909 Soi 9, Moo 4, Bangpoo Industrial Estate (E.P.Z), Pattana 1 Rd., T.Phraksa, A.Muang, Samutprakarn 10280, Thailand TEL: 66-2709-2800 / FAX : 662-709-2827

Delta Electronics (Australia) Pty Ltd. Unit 20-21/45 Normanby Rd., Notting Hill Vic 3168, Australia TEL: 61-3-9543-3720

### Americas

Delta Electronics (Americas) Ltd. Raleigh Office P.O. Box 12173, 5101 Davis Drive, Research Triangle Park, NC 27709, U.S.A. TEL: 1-919-767-3813 / FAX: 1-919-767-3969

### **Delta Electronics Brazil**

São Paulo Sales Office Rua Itapeva, 26 - 3°, andar Edificio Itapeva, One - Bela Vista 01332-000 - São Paulo - SP - Brazil TEL: 55-12-3932-2300 / FAX: 55-12-3932-237

### Delta Electronics International Mexico S.A. de C.V.

Mexico Office Gustavo Baz No. 309 Edificio E PB 103 Colonia La Loma, CP 54060 Tlalnepantla, Estado de México TEL: 52-55-3603-9200

## **EMEA**

### Headquarters: Delta Electronics (Netherlands) B.V.

Sales: Sales.IA.EMEA@deltaww.com Marketing: Marketing.IA.EMEA@deltaww.com Technical Support: iatechnicalsupport@deltaww.com Customer Support: Customer-Support@deltaww.com Service: Service.IA.emea@deltaww.com TEL: +31(0)40 800 3900

#### **BENELUX: Delta Electronics (Netherlands) B.V.** De Witbogt 20, 5652 AG Eindhoven, The Netherlands Mail: Sales.IA.Benelux@deltaww.com

TEL: +31(0)40 800 3900

#### DACH: Delta Electronics (Netherlands) B.V. Coesterweg 45, D-59494 Soest, Germany Mail: Sales.IA.DACH@deltaww.com

TEL: +49(0)2921 987 0

### France: Delta Electronics (France) S.A.

ZI du bois Challand 2, 15 rue des Pyrénées, Lisses, 91090 Evry Cedex, France Mail: Sales.IA.FR@deltaww.com TEL: +33(0)1 69 77 82 60

### Iberia: Delta Electronics Solutions (Spain) S.L.U

Ctra. De Villaverde a Vallecas, 265 1º Dcha Ed. Hormigueras – P.I. de Vallecas 28031 Madrid TEL: +34(0)91 223 74 20

Carrer Llacuna 166, 08018 Barcelona, Spain Mail: Sales.IA.Iberia@deltaww.com

### Italy: Delta Electronics (Italy) S.r.l.

Via Meda 2–22060 Novedrate(CO) Piazza Grazioli 18 00186 Roma Italy Mail: Sales.IA.Italy@deltaww.com TEL: +39 039 8900365

### Russia: Delta Energy System LLC

Vereyskaya Plaza II, office 112 Vereyskaya str. 17 121357 Moscow Russia Mail: Sales.IA.RU@deltaww.com TEL: +7 495 644 3240

### Turkey: Delta Greentech Elektronik San. Ltd. Sti. (Turkey)

Şerifali Mah. Hendem Cad. Kule Sok. No:16-A 34775 Ümraniye – İstanbul Mail: Sales.IA.Turkey@deltaww.com TEL: + 90 216 499 9910

### GCC: Delta Energy Systems AG (Dubai BR)

P.O. Box 185668, Gate 7, 3rd Floor, Hamarain Centre Dubai, United Arab Emirates Mail: Sales.IA.MEA@deltaww.com TEL: +971(0)4 2690148

### Egypt + North Africa: Delta Electronics

Unit 318, 3rd Floor, Trivium Business Complex, North 90 street, New Cairo, Cairo, Egypt Mail: Sales.IA.MEA@deltaww.com

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