Megmeet MC 280

HMI Factory Setting:

Baud Rate: 9600. 7. Even. 1

Controller Station Number: 1

Control Area / Status Area: D0/D10

Connection

a. RS-232 (DOP-A/AE/AS, DOP-B Series)

DOP series	Controller	
9 pin D-sub male (RS-232)	8 pin Mini DIN male (RS-232)	
RXD (2)	(5) TXD	
TXD (3)	(4) RXD	
GND (5)	(8) GND	

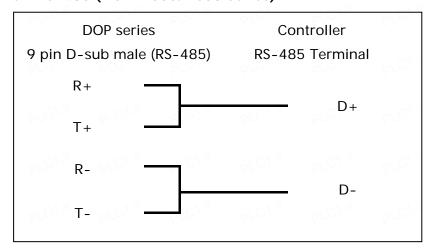
b. RS-485 (DOP-A/AE Series)

DOP series	Controller		
9 pin D-sub male (RS-485)	RS-485 Terminal		
D+ (2) D+ (3)	D+		
D- (1)	PLC1.ii PLC1.ii PLC1.ii		
D- (4)	D-		

c. RS-485 (DOP-AS57 Series)

DOP series	Controller	PLC1.i
9 pin D-sub male (RS-485)	RS-485 Terminal	
R+	D+	
R-	D-	

d. RS-485 (DOP-AS35/AS38 Series)



e. RS-485 (DOP-B Series)

DOP 9 pin D-sub male	Controller
(RS-485)	RS-485 Terminal
D+ (1)	D+
D- (6)	D-
	-1.00 -0.0

Definition of PLC Read/Write Address

a. Registers

PLOT	Format	Dood /Write Dange	Data Length	Note
Туре	Word No. (n)	Read/Write Range		
D_Register	Dn	D 0 – D 7999	Word	PLC1."
SD_Register	SDn	SD 0 –SD 511	Word	
Z_Register	Z n	Z 0 – Z 15	Word	brc
T_Register	Tn	T0 – T511	Word	
C_Register	Cn	C0 - C199	Word	Prov.
R_Register	Rn	R 0 – R 32767	Word	. 15
HC_Register	HCn	HC200 - HC306	Double Word	PLC

b. Contacts

P/C/ W	Туре	Format Bit No. (b)	Read/Write Range	Note
X_Coil	51 C1 ^{jt} −51 C1	X b	XO – X377	Octal
Y_Coil		Y b	Y0 - Y377	Octal
M_ Coil	ə√C ^{↑,i′} ə√C [↑]	Mb	M0 – M10239) A. M

P/C/ ii	Туре	PLC1	Format Bit No. (b)	Read/Write Range	Note
SM_Coil			SM b	SMO – SM511	
S_Coil	brc.,.	P/C/	S b	S 0 – S 4095	<i>5</i> \.\\
T_ Coil			Tb	T0 – T511	
C_ Coil	b/C.J.,	P/C)	Cb	C0 - C306	5/1-//

