	DUP Series HMI Connection Man	ıal
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# Delta DVP TCP/IP

### HMI Factory Setting:

Controller IP Address: 192.168.0.1

Controller COM Port: 502

Controller Station Number: 1

Control Area / Status Area: D0/D10

## Connection

Standard Jumper Cable / Network Cable without jumper (Auto-detected by HMI)

#### Definition of PLC Read/Write Address

#### a. Registers

PLC <sup>A II</sup>	Туре	Format Word No. (n)	Read/Write Range	Data Length	Note
X_Data	o1.61. <sup>11</sup> o1.61	Xn	<b>X</b> 0 – <b>X</b> 360	Word	Octal, 1
Y_Data		Yn	<b>Y</b> 0 – <b>Y</b> 360	Word	Octal, 1
M_Data	PLC1 " PLC1	Mn	M0 – M1520, M1536 – M4080	Word	1.01
S_Data	PLC1." PLC1	Sn	<b>S</b> 0 – <b>S</b> 1008	Word	1
T_Register	PLON IT PLCA	Tn	<b>T</b> 0 – <b>T</b> 255	Word	PLC1.X
C_Register		Cn	<b>C</b> 0 – <b>C</b> 199	Word	
D_Register	PLC1." PLC1	Dn	D0 – D11999	Word	PLC1.
HC_Registe	er	Cn	<b>C</b> 200 – <b>C</b> 255	Word	

### b. Contacts

PLC1.W	Туре	Format Bit No. (b)	Read/Write Range	Note
X_Data	PLC1." PLC1	Xb	<b>X</b> 0 – <b>X</b> 377	PLC/1.1
Y_Data		Yb	Y0 – Y377	
M_Data		Mb	<b>M</b> 0 – <b>M</b> 4080	PLO
S_Data	PLG1.IT PLG1	Sb	<b>S</b> 0 – <b>S</b> 1023	PLC1.IT
T_Coil	A Maria	Tb	<b>T</b> 0 – <b>T</b> 255	

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Туре	Format Bit No. (b)	Read/Write Range	Note
C_Coil	Cb	<b>C</b> 0 – <b>C</b> 255	. c \ <sup>35</sup>
D_Register	<b>D</b> n.b	<b>D</b> 0.0 – <b>D</b> 11999.15	PL-

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- 1) Device address must be a multiple of 16
- The effective addresses of D\_Register Dn are 2 blocks: D0~4095, D4096~11999,
  "Multiple Duplicate" function is not provided for different block.