Delta 10MC PLC (Standard Modbus)

HMI Factory Setting:

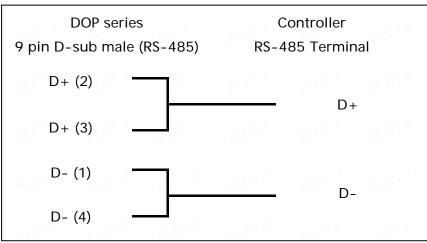
Baud Rate: 9600. 7. Even. 1

Controller Station Number: 2

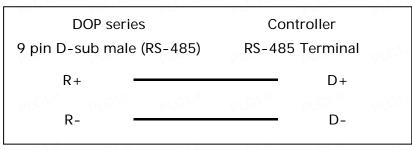
Control Area / Status Area: D0/D10

Connection

a. RS-485 (DOP-A/AE Series)

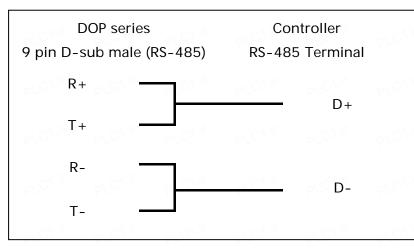


b. RS-485 (DOP-AS57 Series)

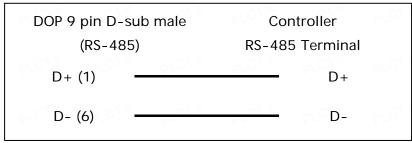


c. RS-485 (DOP-AS35/AS38 Series)

DUP Series HMI Connection Manual



d. RS-485 (DOP-B Series)



Definition of PLC Read/Write Address

a. Registers

Туре	Format Word No. (n)	Read/Write Range	Data Length	Note
M_Data	Mn	M O – M 4095	Word	1
D_Register	Dn	D 0 – D 45055	Word	PLU

b. Contacts

Туре	Format Bit No. (b)	Read/Write Range	Note
Discrete Input	Xb	X 0 – X 377	57.57
Discrete Output	Yb	Y0 – Y377	
M_Data	Mb	M0 – M4095	5A - M
D_Register	D n.b	M 0 – M 45055.15	26.0



1) Device address must be the multiple of 16.